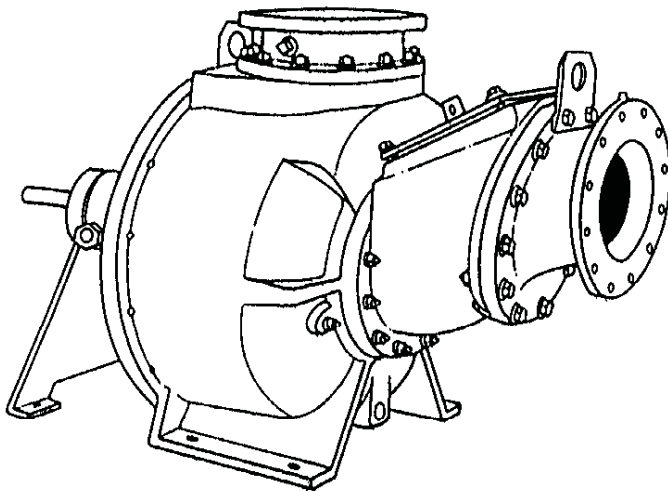


## INSTALLATION and OPERATION MANUAL Self-Priming Centrifugal Pumps

Series: PO8LA  
PO10LA



**IMPORTANT!**

*Read all instructions in this manual before operating pump.  
As a result of Crane Pumps & Systems, Inc., constant product improvement program,  
product changes may occur. As such Crane Pumps & Systems reserves the right to  
change product without prior written notification.*

**CRANE**<sup>®</sup>

A Crane Co. Company

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Form No. 116061-Rev. J

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# SAFETY FIRST!

Please Read This Before Installing Or Operating Pump.  
This information is provided for **SAFETY and to PREVENT EQUIPMENT PROBLEMS**. To help recognize this information, observe the following symbols:



**IMPORTANT!** Warns about hazards that can result in personal injury or Indicates factors concerned with assembly, installation, operation, or maintenance which could result in damage to the machine or equipment if ignored.

**CAUTION !** Warns about hazards that can or will cause minor personal injury or property damage if ignored. Used with symbols below.

**WARNING !** Warns about hazards that can or will cause serious personal injury, death, or major property damage if ignored. Used with symbols below.



*Hazardous fluids can cause fire or explosions, burnes or death could result.*



*Extremely hot - Severe burnes can occur on contact.*



*Biohazard can cause serious personal injury.*



*Hazardous fluids can Hazardous pressure, eruptions or explosions could cause personal injury or property damage.*



*Rotating machinery Amputation or severe laceration can result.*



*Hazardous voltage can shock, burn or cause death.*



*Toxic Fumes - Breathing can cause nausea, fainting or death*



*Eye protectioning required*

Only qualified personnel should install, operate and repair pump. Any wiring of pumps should be performed by a qualified electrician.



**WARNING !** - To reduce risk of electrical shock, pumps and control panels must be properly grounded in accordance with the National Electric Code (NEC) or the Canadian Electrical Code (CEC) and all applicable state, province, local codes and ordinances. Improper grounding voids warranty.

**WARNING!** - To reduce risk of electrical shock, always disconnect the pump from the power source before handling or servicing. Lock out power and tag.



**WARNING!** Operation against a closed discharge valve will cause premature bearing and seal failure on any pump, and on end suction and self priming pump the heat build may cause the generation of steam with resulting dangerous pressures. It is recommended that a high case temperature switch or pressure relief valve be installed on the pump body.



**CAUTION!** Pumps build up heat and pressure during operation-allow time for pumps to cool before handling or servicing.



**WARNING!** - **DO NOT** pump hazardous materials (flammable, caustic, etc.) unless the pump is specifically designed and designated to handle them.



**CAUTION!** - Do not block or restrict discharge hose, as discharge hose may whip under pressure.



**WARNING!** - **DO NOT** wear loose clothing that may become entangled in the impeller or other moving parts. Always wear appropriate safety gear, such as safety glasses, when working on the pump or piping.



**WARNING!** - Keep clear of suction and discharge openings. **DO NOT** insert fingers in pump with power connected.



Always wear eye protection when working on pumps.

Make sure lifting handles are securely fastened each time before lifting. **DO NOT** operate pump without safety devices in place. Always replace safety devices that have been removed during service or repair. Secure the pump in its operating position so it can not tip over, fall or slide.

**DO NOT** exceed manufacturers recommendation for maximum performance, as this could cause the motor to overheat.



**WARNING!** If Engine driven, never operate in an enclosed building or area where exhaust gases can accumulate. Never operate near a building where exhaust gases can seep inside. Never operate in a pit or sump without making provisions for adequate ventilation.



**WARNING!** Do not breathe exhaust fumes when working in the area of the engine. (Exhaust gases are odorless and deadly poison.)



**WARNING!** Allow exhaust system to cool before touching.



Never add fuel to the tank while the engine is running. Stop engine and allow to cool. Do not smoke while refueling the engine Do not refuel near open flame



Carefully read instruction manuals supplied by engine manufacture before attempting to assemble, operate or service the engine or any part. The "WARNING" statements indicate potentially hazardous conditions for operator or equipment.



**WARNING!** Products Returned Must Be Cleaned, Sanitized, Or Decontaminated As Necessary Prior To Shipment, To Insure That Employees Will Not Be Exposed To Health Hazards In Handling Said Material. All Applicable Laws And Regulations Shall Apply.

Bronze/brass and bronze/brass fitted pumps may contain lead levels higher than considered safe for potable water systems. Lead is known to cause cancer and birth defects or other reproductive harm. Various government agencies have determined that leaded copper alloys should not be used in potable water applications. For non-leaded copper alloy materials of construction, please contact factory.



**IMPORTANT!** - Crane Pumps & Systems, Inc. is not responsible for losses, injury, or death resulting from a failure to observe these safety precautions, misuse or abuse of pumps or equipment.

## SECTION A: GENERAL INFORMATION

### A-1) To the Purchaser:

Congratulations! You are the owner of one of the finest pumps on the market today. CROWN® Pumps are products engineered and manufactured of high quality components. Over one hundred years of pump building experience along with a continuing quality assurance program combine to produce a pump which will stand up to the toughest pumping projects.

This manual will provide helpful information concerning installation, maintenance, and proper service guidelines.

### A-2) Receiving:

Upon receiving the pump, it should be inspected for damage or shortages. If damage has occurred, file a claim immediately with the company that delivered the pump. If the manual is removed from the crating, do not lose or misplace.

### A-3) Storage:

**Short Term** - Crown pumps are manufactured for efficient performance following long inoperative periods in storage. For best results, pumps can be retained in storage, as factory assembled, in a dry atmosphere with constant temperatures for up to six (6) months.

**Long Term** - Any length of time exceeding six (6) months, but not more than twenty four (24) months. The units should be stored in a temperature controlled area, a roofed over walled enclosure that provides protection from the elements (rain, snow, wind blown dust, etc.), and whose temperature can be maintained between +40 deg. F and +120 deg. F. If extended high humidity is expected to be a problem, all exposed parts should be inspected before storage and all surfaces that have the paint scratched, damaged, or worn should be recoated with a water base, air dry enamel paint. All surfaces should then be sprayed with a rust-inhibiting oil.

### A-4) Service Centers:

For the location of the nearest Crown Service Center, check your Crown representative or Crane Pumps & Systems, Inc., in Piqua, Ohio, telephone (937) 778-8947 or Crane Pumps & Systems Canada Inc., Brampton, Ontario (905) 457-6223.

## SECTION B: INSTALLATION RECOMMENDATIONS

(See Figure 1 For Typical Installation)

### B-1) Clearances:

Allow a minimum of 18 inches in front of the pump case cover or hatch cover to permit easy removal and access to the interior of pump. On belt-drive units, allow a minimum of 18 inches at the shaft end to permit easy removal of the pedestal or rotating cartridge.

### B-2) Pump Suction:

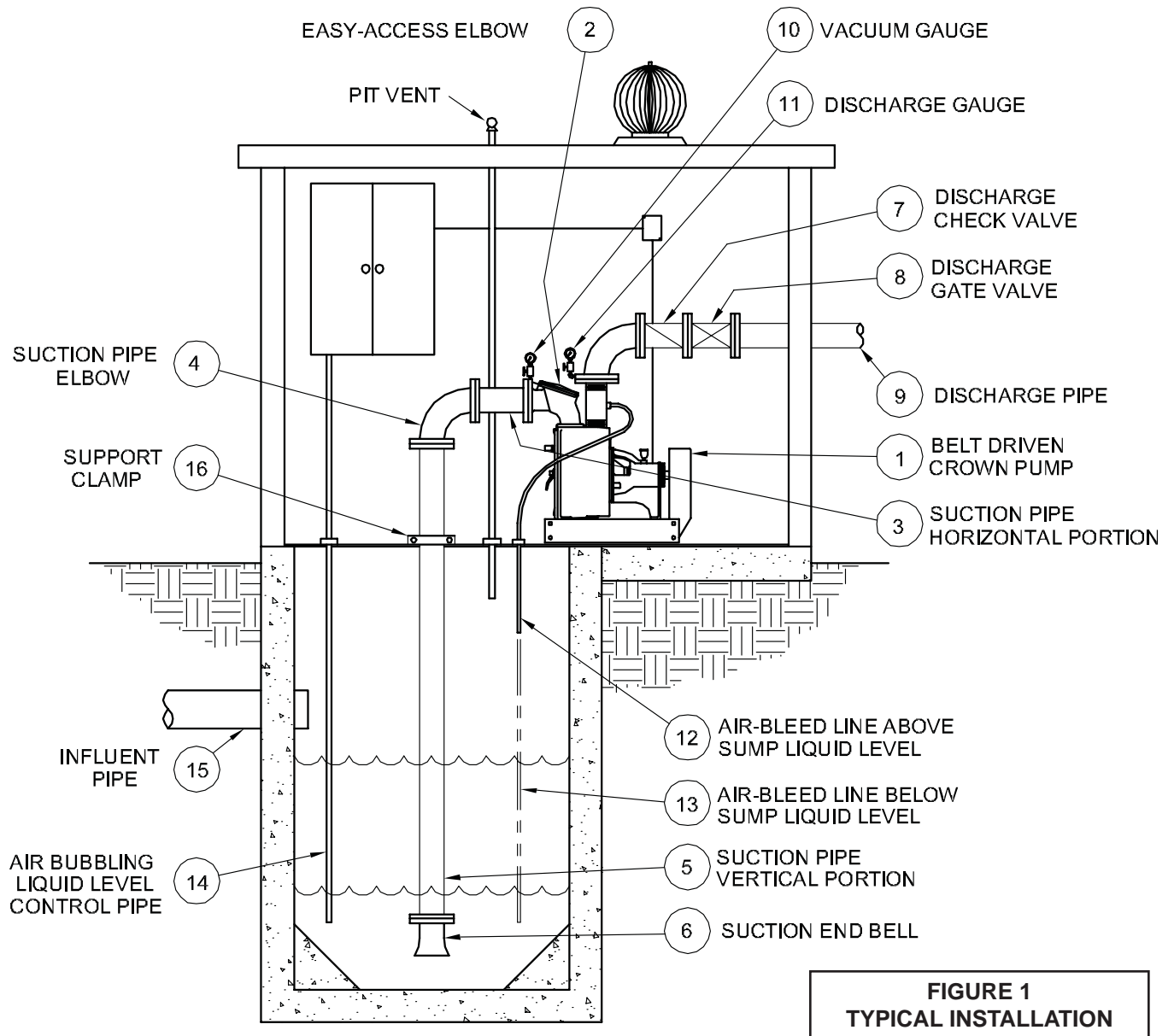
1. Locate the pump as close to the wet well as possible. The closer the pump can be located to the high water level, the faster the pump will prime and the greater the capacity that can be obtained.
2. All horizontal suction lines (item 3) should slope up to the pump to avoid trapped air pockets.

3. When horizontal suction line (item 3) exceeds 10 feet, or less than 1 foot or when total horizontal and vertical length exceeds 30 feet, consult factory for operation limits.
4. An adjustable stand, pipe clamp (item 16) or floor flange must be installed to support the weight of the suction line.
5. Suction line must be air tight.
6. Maximum performance is obtained when suction line and pump size are matched (with a 8 inch pump use a 8 inch suction line).
7. The velocities of 8 to 11 feet per second are obtained when the suction line is sized to the pump suction. This tends to keep solids in suspension and the suction line cleaner.
8. The use of oversized suction line will increase priming time and could cause clogging at the reducers.
9. Do not use a suction strainer on the suction line. Solids handling pumps are designed to handle the solids normally found in a wet well. Should an extreme case exist (such as a large amount of undissolved paper material), the possible use of a trash basket to screen the influent should be considered.
10. A suction end-bell (item 6) is required only when a minimum submergence and velocity demand. Allow at least 12 inches clearance between bottom of wet well and the bottom of the suction end-bell and 12 inches between the bottom of the suction end-bell and the low level pump cutoff to prevent vortexing.
11. A long radius elbow (item 4) is preferred especially if it is needed to help reduce friction.
12. The vertical portion (item 5) of the suction line should be in one piece to eliminate joint leaks.
13. The easy-access elbow (item 2) can be turned 90° right or left to facilitate installation and accessibility to the pump case cover.

### B-3) Base Mounted Units:

All flexible coupled and V-Belt drive pump units should be permanently grouted onto concrete foundation. The pumps should be level to provide favorable operating conditions. Check and realign the flexible coupling in order to eliminate excessive wear on the coupling. The standard couplings that are furnished can be adequately aligned with a straight edge. On other types it will be necessary to read their instructions. In no case should there be any problems with flexible couplings if alignment is proper.

All pump units rotate clockwise when looking from the motor end (driven end) of the pump. Also, rotation arrows are located on the pump.

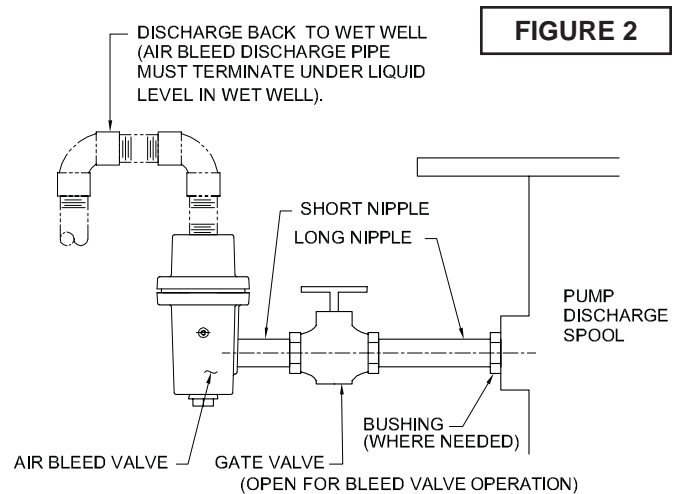


**FIGURE 1  
TYPICAL INSTALLATION**

**B-4) Pump Discharge:**

1. The air bleed line (item 12 & 13) should 1-1/4 inch on 8 and 10 inch pumps in order to reduce the priming time to a minimum. This is mandatory on force main installations.
2. To eliminate recirculation, a flow control device on the bleed line may be considered.
3. An optional air-bleed valve may be placed in this line, but it is not necessary, See Figure 2. A clear plastic line is excellent, allowing the operator to detect any clogging.
4. There are two ways (item 12) & (item 13) of returning this line to the pit: (a) The line discharging above the liquid level (item 12). (b) The line discharging below the low liquid level (item 13). The (a) condition is generally accepted, but has the disadvantage of losing its prime if the suction check valve is held open by debris. This is generally no problem at higher speeds (1600 rpm or higher). The (b) condition works well for slower speeds where considerable debris is encountered.

However, the pipe should not project more than one foot below the low liquid level. If there are no leaks in the system, the pump never loses prime.



**FIGURE 2**

5. The return of the air bleed line to the pit must be separated from the suction pipe as far as possible in order to eliminate churning air into the sump liquid.
6. The discharge check valve (item 7), required by standard of design, should be installed in the horizontal position to avoid deposits between the disc and the body. This check valve should have a spring loaded or externally weighted arm.
7. Standards of design require a gate valve (item 8) down stream from the check valve and is necessary when cleaning or repairing the check valve.
8. Support the discharge line to prevent strain on the pump case.

**B-5) Influent Pipe:**

If the influent pipe (item 15) is located where falling water churns air into the sump liquid causing air to enter the suction pipe, a baffle may be necessary to keep pumping and priming from being affected.

**B-6) Sump Liquid Level Controls:**

Because priming will be severely affected, air bubbling liquid level control pipes (item 14) must not be located near or attached to the suction inlet pipe (item 5).

**SECTION C: PARTS & FUNCTIONAL INFORMATION**

*See Figure 3 For Typical Pump Cut-away, Actual cross sections at back of manual.*

**(item 20)** Easy access clean out & fill hole. The cover serves as a fill hole for initial priming of the pump, for easy examination or replacement of check valve, and as a quick clean out hatch for unlogging the impeller.

**(item 21)** Easily replaceable check valve.

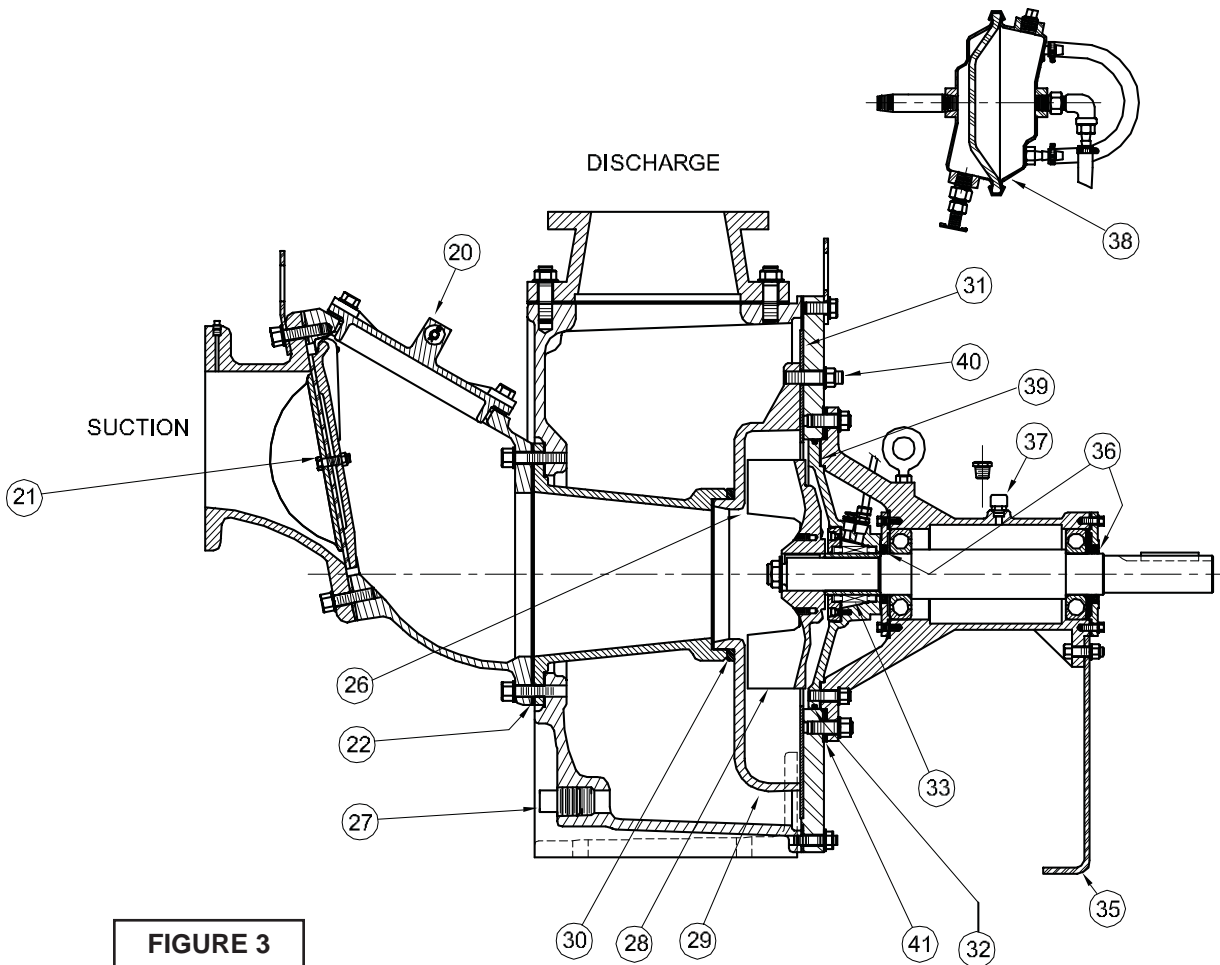
**(item 22)** The gaskets at the suction and discharge flanges are of a high quality and not likely to leak, but the suction gasket should not be overlooked if trouble exists.

**(item 26)** The clearance between the impeller and the volute is set at approximately .045 inches at the factory. As wear clearance increases, the pump head pressure is reduced and priming ability is severely affected. Readjust by removing shims (item 41).

**(item 27)** Both drain plugs must be removed to properly drain the pump. When draining for winter storage or for sever cold weather.

**(item 28)** Impeller.

**(item 29)** Volute.



**FIGURE 3**

**(item 30)** This o-ring is not critical in regard to leaks. It normally is covered with water.

**(item 31)** Seal plate.

**(item 32)** It becomes critical if this o-ring should leak on high suction lifts. The situation becomes more critical if the clearance at (item 39) becomes great due to severe impeller - seal plate wear. A clearance of 1/8 inch at (item 39) is approaching critical.

**(item 33)** This is the mechanical seal.

**(item 35)** The pedestal assembly complete with impeller attached can be removed through the pump case opening. All impellers are keyed on, and two threaded holes are provided so a common puller can be used.

**(item 36)** Lip-type seals are used at these locations to retain the oil and exclude dirt from the pedestal bearings. A damaged lip seal, a plugged breather, or too high an oil level can cause oil to leak from the seals.

**(item 37)** This is a breather cap that allows expansion and contraction of the air in the pedestal.

**(item 38)** Oiler

**(item 39)** A new pump has a 1/32 inch clearance at this point, and when this wears to 1/8 inch or more, priming is affected considerably. This is especially true on high suction lifts.

**(item 40)** The volute is normally held in the case by stainless steel studs and cap screws. The volute can be removed only after the hatch or case cover (item 24) has been removed.

**(item 41)** Horse shoe shims are used between the case and the pedestal permitting external adjustment of clearance between impeller and volute wear surface (item 26) without dismantling the pump. Loosen 6 nuts, remove or add shims in equal amounts at each location, and retighten the 6 nuts until the proper clearance is obtained. The thinnest shims are approximately .015 inches thick. O-ring (item 32) provides the necessary sealing at all times.

## SECTION D: OPERATION RECOMMENDATIONS

1. Before starting the pump:
  - A.) Check the pedestal (item 42) for the proper amount of SAE No. 30 non-detergent oil.
  - B.) For priming purposes, fill the pump case with water.
2. The pump case will not freeze during cold weather operation as long as the pump is running. To avoid freezing during idle periods:
  - A.) Drain the pump case by removing the one or two drain plugs (item 27) at the bottom of the pump case.
  - B.) Heat the room, the pump or the water in the pump. An electrical pump case heater is available from the factory as an option.

3. To obtain more capacity, increase the speed of the pump. To reduce capacity, lower the speed of the pump or restrict the discharge line by means of a valve, increasing the speed will require more horsepower.
4. The discharge (item 8) (See Figure 1) of a self-priming centrifugal pump may be closed without damaging the pump. However, it is undesirable to run the unit for a long period of time with a closed discharge as the liquid in the pump case may heat up and reach the boiling point after a short period of time.
5. The pump should not be run without liquid in the pump case as the rotary shaft seal may be damaged.
6. If the pump has been idle for some time between uses, it may appear to be stuck or locked in place. This sticking may be caused by a film of rust or dirt lodging between the impeller (item 28) and the pump volute (item 29). All that is necessary is to give the shaft a quick jerk.
7. Sometimes it is desirable to run a pump at a higher speed to improve priming without increasing capacity. This is done by increasing the speed of the pump, which increases the capacity and head, and then spring load or weight the discharge check valve (item 7) lever arm. This puts an imitation head on the pump. A powerful spring is needed if the speed is increased considerably. The spring or weight on the check valve will allow debris to pass through if necessary.

## SECTION E: PREVENTATIVE MAINTENANCE

Once a year, or whenever the suction line will not hold a column of water, remove the Easy-access elbow cover (item 20) on the pump suction and inspect the check valve (item 21). The rubber check valve may become torn or may deteriorate with use. Deposits may also build up between the rubber and the seat. When replacing, use a little grease on the rubber for proper sealing.

There are times when it would seem proper to check the internal parts, the volute (item 29), seal plate (item 31), impeller (28), shaft and o-rings for wear and deterioration. However as long as the pump works well, do not disturb. If the shaft seal (item 33) ever needs replacement, these parts can be inspected.

If the impeller is ever removed for any reason when the mechanical seal (item 33) is in good condition, DO NOT disturb the seal other than removing or replacing the seal spring, otherwise the seal will leak and require replacing.

**SECTION F: LUBRICATION MAINTENANCE:**


**F-1) Double Mechanical Seal - Oiler (See Figure 4)**

1. Observe oil level in the oil reservoir. Do this only while pump is off and not under pressure (reading the oil level while pump is under pressure could give a false reading). The level can be read through the clear plastic tube (item 3). If air is visible through the tube then oil needs to be added.

2. To add oil to the reservoir, follow these instructions: First, be certain that the pump is not running and the case is not under pressure. Then remove the 3/8" pipe plug (item 2) from the oil fill port. Through the oil fill port add SAE 30 non-detergent oil until the chamber is full to the top. Replace the 3/8" pipe plug. If the plug does not seal tightly it may be necessary to add pipe thread sealant to the plug. The plug must not leak in order for the oiler to operate properly.

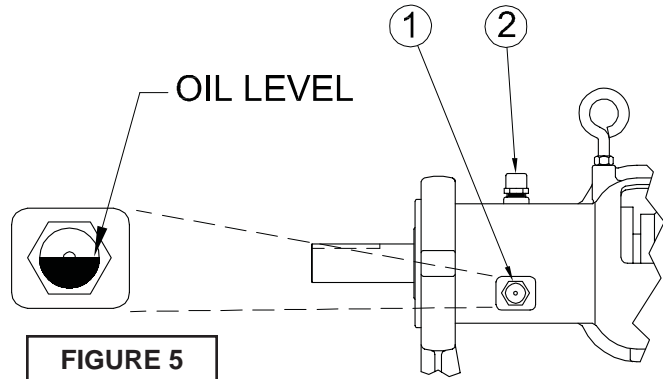
3. After adding oil it is a good idea to bleed off any air that is in the seal cavity. To do this first make sure that the pump is running. Second, use a flat head screwdriver to turn the air bleed valve head (item 1) counterclockwise. This will open the air bleed valve and at this point any air in the seal cavity will be purged (bubbled) out through this valve. When nothing but oil is coming out, then close the valve. This can only be done when the pump is running (i.e. when there is pressure in the oiler reservoir).

4. DO NOT loosen or open any other part of the pump or oiler reservoir while the pump is running or under pressure. Oil can spray out if under pressure.

 **IMPORTANT! - Always Wear Safety Glasses While Working On The Pump Or Oiler Reservoir. Use Caution When Working Around Pumps Or Other Rotating Machinery.**

**F-2) Bearing Lubrication - Oil:**

Bullseye Glass (See Figure 5)- Observe pump shaft bearing oil level through "Bullseye" glass plug (item 1) located on the right hand side of the bearing pedestal (when looking from the motor side).

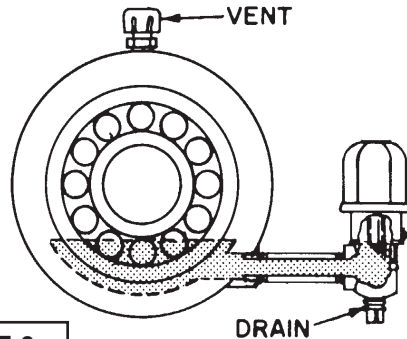


**FIGURE 5**

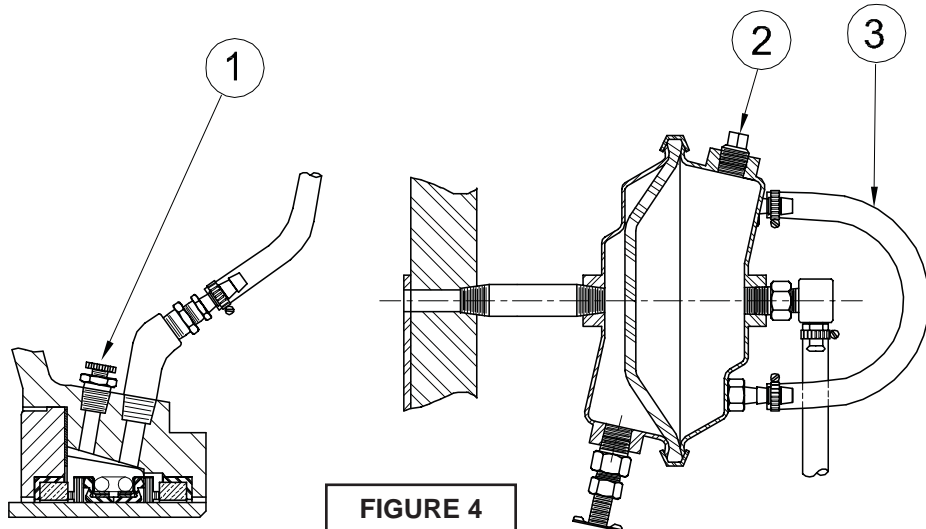
The oil level should be up to the center of the bullseye. It should be noted that in order for both bearings to be lubricated properly, the pump must be mounted level. If the oil level is low, remove vent plug (item 2) and add SAE 30 non-detergent oil. Replace vent plug (item 2) when finished refilling.

**Opto-Matic Oiler (See Figures 6 & 7)**

On pumps where the Opto-matic constant level oiler is used, the oiler will provide an oil level to the center of the lower ball of the bearings, if the pump is sitting level and the oiler is properly filled. Refill with SAE 30 non-detergent oil. Replace vent plug (item 2) when finished refilling.



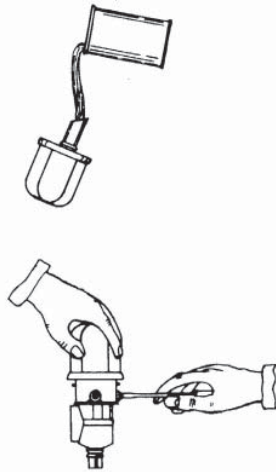
**FIGURE 6**



**FIGURE 4**



Fill bottle as shown in Figure 7, then invert and quickly screw into lower reservoir. Several fillings of the bottle may be required before the oil level in the bearing reservoir is equal to the level for which the oiler is set. Never fill through the lower reservoir because there is danger of over filling and oil being thrown from the seals. If there is ever any question about the oil level, drain the reservoir and start over.



**FIGURE 7**

If for various reasons, conditions require a higher oil level, loosen the screws as shown in Figure 7, adjust to the desired level and tighten screws. **Note:** A vent is furnished on the top of the bearing housing and this must be clean and open so the oiler can maintain its proper oil level. **DO NOT** clean the plastic bottle with solvents such as alcohol or lacquer thinners. They will attack and destroy the plastic.

## SECTION G: SHAFT SEAL REPLACEMENT:

### G-1) Replacement By Removing Pedestal:

On belt drive units the belt tension must be relieved and the guard and the belts removed. On flexible coupled units the motor base bolts must be removed and the motor detached from the coupling. Then remove the pedestal bolts attaching the pedestal to the base.

Remove the six (6) capscrews (8), on PO8 & 10LA, from the studs that contain the horseshoe shims. Now, the pedestal assembly (35) can be pulled or pryed from the case.

After removing the pedestal assembly, the impeller, the old seal, and pump side parts are removed. First remove the impeller nut, it is a standard right hand thread, then remove the impeller (28). The impeller has been provided with two drilled and tapped holes for a wheel puller, if necessary use a wheel puller to remove the impeller. Remove the the four (4) nuts that hold the pump side in place and by using two pry bars, force the pump side with the old seal off the shaft.

The lip seal (34) can be replaced and the seal seat can be easily removed and cleaned. Use care in cleaning the shaft because nicks can allow the new seal to leak. At this time the shaft slinger used on single seal applications, should be examined and replaced if necessary. Inspect o-ring (32) carefully for cuts or nicks. Clean the groove in the pump side and the mating bore in the pump case carefully and grease at reassembly. See Section G-2 for Double seal installation.

Reassemble pedestal assembly into pump and set the clearance by adding or removing shims (33) until the impeller rubs slightly, then add one thin and one thick (.015 & .030) shims on PO8 and PO10 pumps at each location and tighten the nuts securely.

### G-2) Double Seal Installation:

Carefully identify all the parts in figure 8, and familiarize yourself with their name parts. You will note that inner and outer stationary seats are identical. Cleanliness is of utmost importance. The mating seats and rings (1) & (3) have been precision lapped and must not be scratched nor cracked during assembly.

#### STEP 1:

Make sure that the shaft and seat areas in the pump side and closure plate are as clean as possible. Leading shoulder on the shaft must not be sharp, but neatly rounded and polished to a 1/32" radius. If this radius and the first 1/4" past the shoulder is highly polished with crocus cloth, the rotating portion of the seal will install relatively easy. The rest of the shaft on which the rotating portion of the seal will grip, should be cleaned with 180-grit emery cloth.

#### STEP 2:

Install the seat assembly (1, 2 & 3), see Figure 8, in the bottom of the pump side and closure plate using P-80 rubber lubricant emulsion (from International Products Corp.) or SAE 10 non-detergent oil can be used on the rubber parts. They may install easier by first inserting the rubber cup (2) and then sliding the ceramic seat (1) into the rubber cup. This all must be done with the fingers only.

#### STEP 3:

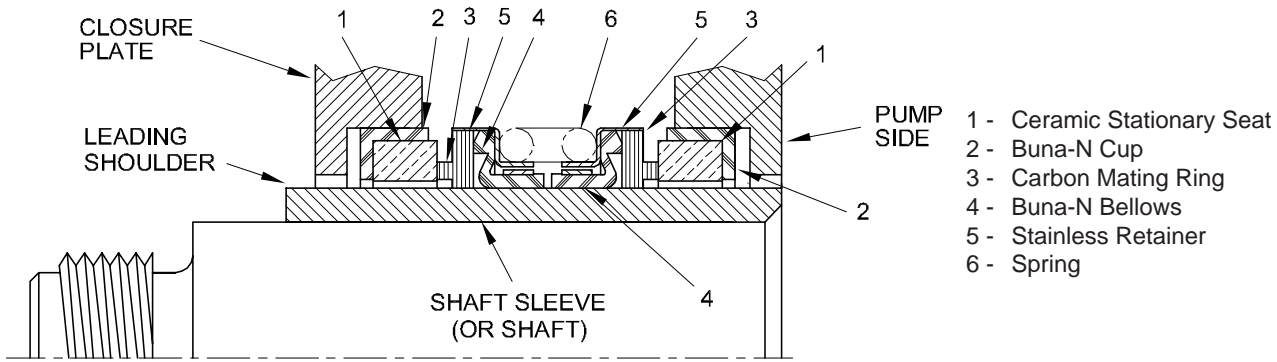
Install the rotating portion of the seal (5) spring (6). Lubricate the shaft and internal rubber parts of the rotating portion of the seal with P-80 rubber lubricant emulsion (from International Products Corp.) or SAE 10 non-detergent oil can be used. Grasp the other rotating assembly in both hands and then by using a circular and rocking motion, push this portion onto the shaft, sliding it all the way down against the bottom stationary seat.

#### STEP 4:

Double seals of this type are generally lubricated through the use of a pressure balanced oil cylinder or a spring loaded automatic grease cup. In either case, the air must be bled from this seal cavity while it is being filled with oil or grease. Where oil is used, a thumb vent screw is furnished for venting and where grease is used, a 1/8" pipe plug is furnished. Be sure to vent all the air out of this cavity. It is best to use an SAE 30 non-detergent oil for the oil lubrication.

#### STEP 5:

Replace the impeller and torque impeller nut to 300 ft. lbs.

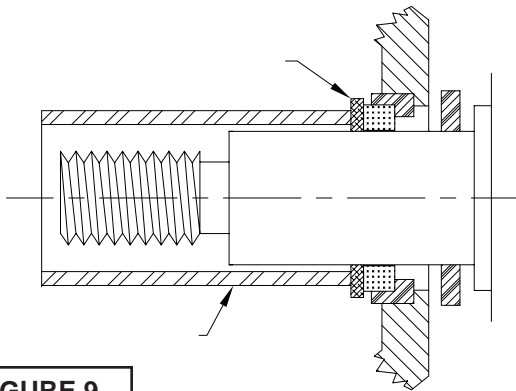


**FIGURE 8**

**G-3) Seal Installation Tool:**

**G-3.1) Installing stationary element:**

A seal installation tool must be used. The seal must be seated securely in the seat ring with the lapped face out. The unlapped face is marked and correctly assembled when shipped. Oil the seat ring with light oil and seat it firmly and squarely. If this cannot be done with the fingers, use a sleeve as shown in Figure 9, inserting the cardboard shipping disc between the sleeve and the lapped face to prevent scratching sealing face.

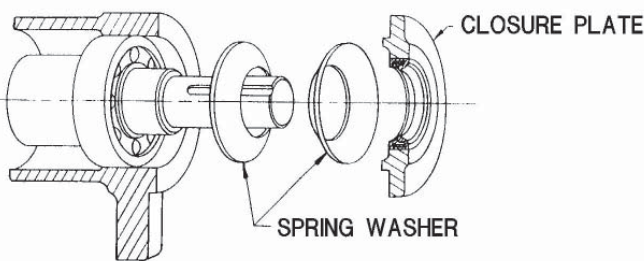


**FIGURE 9**

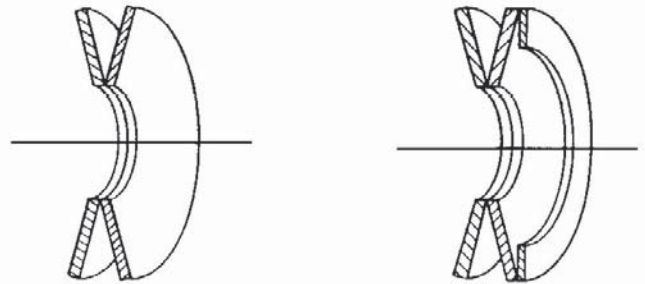
**NOTE:** Do not use petroleum based products to lubricate EPT or EPDM elastomers - use only water based lubricants.

**SECTION H: Belleville Washer Installation:**

The bearing support bracket pedestals use belleville spring washers between the bearing and closure plate at the shaft extension end. These eliminate the shaft end play and must be installed correctly as shown in Figures 10 and 11.



**FIGURE 10**



The normal installation consists of 2 washers as shown

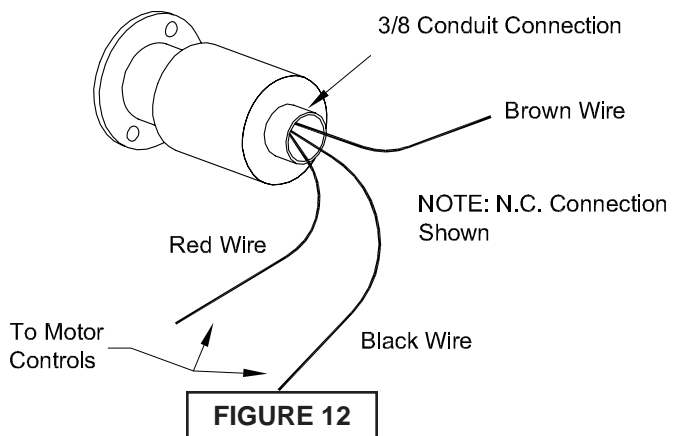
On some models more spring loading is required and an extra flat washer is added as shown

**FIGURE 11**

**SECTION I: OPTIONAL EQUIPMENT:**

**I-1) Pump Case Heater:**

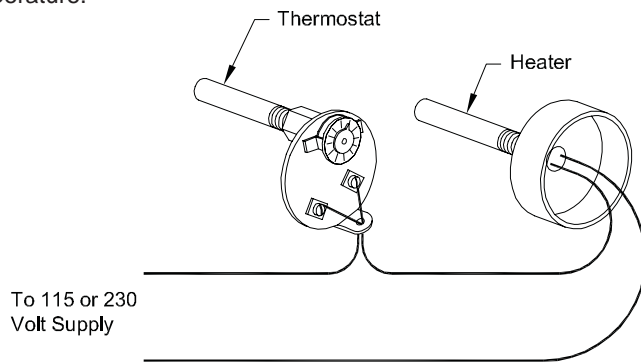
The pump case heater is located on the front case on either side of check valve. The heater is rated for 250 or 350 watt, 115 or 230 volts AC. The thermostat is rated for 10 Amp @ 115 volt or 5 Amp @ 230 Volt, On 37°F Off at 40 - 1/10°F. See Figure 12 for wiring connection.



**FIGURE 12**

### I-2) Temperature Control:

The pump temperature control is attached to pump case so that the bimetal disc sensing element is firmly against the pump's surface, thereby sensing the pump's surface temperature.



**FIGURE 13**

Wiring Instructions: - (See Figure 13)

1. For N.C. (Normally Open) Connection - Contact opens at 130°F, closes at 100°F.  
Use RED wire and BLACK wire to motor controls.
2. For N.O. (Normally Closed) Connection - Contact closes at 130°F, opens at 100°F.  
Use RED wire and BROWN wire to motor controls.



**IMPORTANT ! - USE ONLY TWO WIRES, BLANK OFF WIRE NOT NEEDED.**

## SECTION J: TROUBLE SHOOTING:

Locating a failure in a malfunctioning pump can be most frustrating and even futile if not approached in a systematic manner. To aid in locating the problem we recommend the permanent installation of both of the following:

1. A vacuum gauge (10), See Figure 1, to provide information from the suction side of the pump. A drilled and tapped hole has been provided in the suction flange for such a gauge.

2. A low-pressure, pressure gauge (11), See Figure 1, to supply information from the discharge side of the pump. A drilled and tapped hole has been provided on the discharge flange for such a gauge.

Always use a small valve for attaching the gauges and keep them shut off when not in use. A vacuum gauge left to flutter with pulsations will develop a crack in the internal tube causing it to leak unknowingly and give priming problems. By using the vacuum and pressure gauges, one will be able to locate most of the problems that will occur.

Most of the problems encountered in self-priming pumps are due to air leaks on the suction side. Keeping this in mind, the following chart should help locate the trouble.

If every check fails to identify where the leak is located, it may be necessary to connect a pressure water supply to the drain hole of the pump and hydrostatically test it. Keeping the water pressure low, 5 to 10lbs. is ideal. Higher pressures may not show an o-ring leak. Also remove the cover from the grease cup to permit water to escape should the seal be leaking.

If the above shows no leaks, remove some bolts from the suction flange, insert a solid steel backing plate and tighten the flange. If, with the pump running, the vacuum gauge reads as much or more than during normal operation, then the problem is most likely in the suction pipe or sump area. Don't overlook the possibility of air entering the suction line, air that could be coming from the air bubbler control pipe.

TROUBLE SHOOTING		
CAUTION ! Always disconnect the pump from the electrical power source before handling. If the system fails to operate properly, carefully read instructions and perform maintenance recommendations.		
SYMPTOM	POSSIBLE CAUSE(S)	CHECK
A. Pump not primed - Vacuum gauge reading less than normal	1. Air leak in suction side of system.	a. Threaded joints in suction line for tight fit b. Gasket in suction line for tight fit c. O-rings in case cover for nicks or cuts d. Mechanical seal for air leaks e. Bottom drain plug for air leaks f. O-rings in pump side for nicks or cuts g. Vacuum gauge may be leaking internally
	2. Air bleed line blocked, or Air bleed valve closed.	a. Check line or valve
	3. Insufficient liquid in case	a. Pump case for water level b. Suction check valve for obstructions or deterioration
	4. Operating speed too low	a. Belts for proper tension b. Motor for low voltage
	5. Plugged pump	a. Impeller for lodge foreign material b. Vent line for stoppage
	6. Mechanical defects	a. Impeller - volute for proper clearance b. Impeller and volute for damage c. Pump for worn parts
B. Pump not priming - Vacuum gauge reads more than normal	1. Suction side of system clogged	a. End of suction line for obstructions b. Suction pipe for obstructions c. Suction check valve for obstructions
C. Pump primes - Vacuum gauge reads normal, discharge gauge reads lower than normal	1. Small air leak in suction side of system	a. For excessive air in discharge line b. Refer to A-1, a through g
	2. Pump speed too slow	a. Belts for proper tension b. Motor for low voltage
	3. Mechanical defects	a. Impeller - volute for proper clearance b. Impeller and volute for damage c. Pump for worn parts
D. Pump primes - Vacuum gauge reads near normal, Discharge gauge reads higher than normal	1. Plugged discharge	a. Discharge line for obstructions b. Discharge valves to insure proper operation
E. Pump loses prime when shut off - Vacuum gauge recedes to zero	1. Check valve leaking	a. Check valve for obstructions or deterioration b. Leak in suction pipe threads or flanges c. Water level bubbler control line too close to suction pipe d. The influent liquid for churning air into the sump and entering the suction pipe

## TROUBLE SHOOTING

**CAUTION !** Always disconnect the pump from the electrical power source before handling.  
If the system fails to operate properly, carefully read instructions and perform maintenance recommendations.


SYMPTOM	POSSIBLE CAUSE(S)	CHECK
F. Pump loose prime during operation - vacuum gauge recedes to zero	1. Drawdown too great	a. Automatic cut-off control for failure
	2. Pump taking air	a. Suction line for leak between cut-out and cut-off b. End of suction line for vortexing to suction pipe c. Water level bubbler control line too close to suction pipe d. The influent liquid for churning air into the sump and entering the suction pipe
G. Pump primed and pumping, but too noisy	1. Loose foundation	a. Foundation bolts for looseness b. Grouting c. For cracks
	2. Air leaks	a. Refer to A-1, a through g
	3. Cavitation	a. Drawdown too great b. Capacity too great c. Unit not operating in proper NPSH range d. If reducing capacity quiets pump, then (c) above is cause, close discharge valve partially
	4. Bearings	a. Balls for wear b. Oil reservoir for lubrication
	5. Misalignment	a. Coupling for proper alignment b. Check base, not properly bolted down
	6. Vibration	a. Impeller for partial obstruction b. Operating in cavitation range c. Misalignment of coupling
H. Motor running too hot	1. Low voltage	a. Voltage at motor terminals when loaded
	2. Overload	a. Amps at motor terminals when loaded b. Trash lodged in pump impeller c. Motor not large enough
I. Motor will not run	1. Overload relay kicked out	a. For one or more blown fuses b. Fuses for proper size c. For low voltage
	2. Three phase motor hums but will not rotate	a. For one of 3 blown fuses
	3. Automatic sump control failure	a. Float rod for corrosion b. Air bubbling pump not working c. Air line for stoppage

### SECTION K: REPLACEMENT PARTS

#### K-1 ORDERING REPLACEMENT PARTS:

When ordering replacement parts, ALWAYS furnish the following information:

1. Pump serial number and date code.
2. Pump model number.
3. Pump part number.
4. Part description.
5. Item part number.
6. Quantity required.
7. Shipping instructions.
8. Billing Instructions.



SERIAL NO.  ①

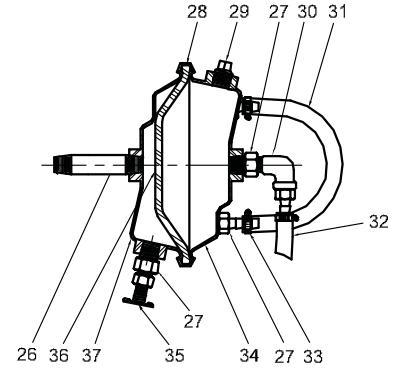
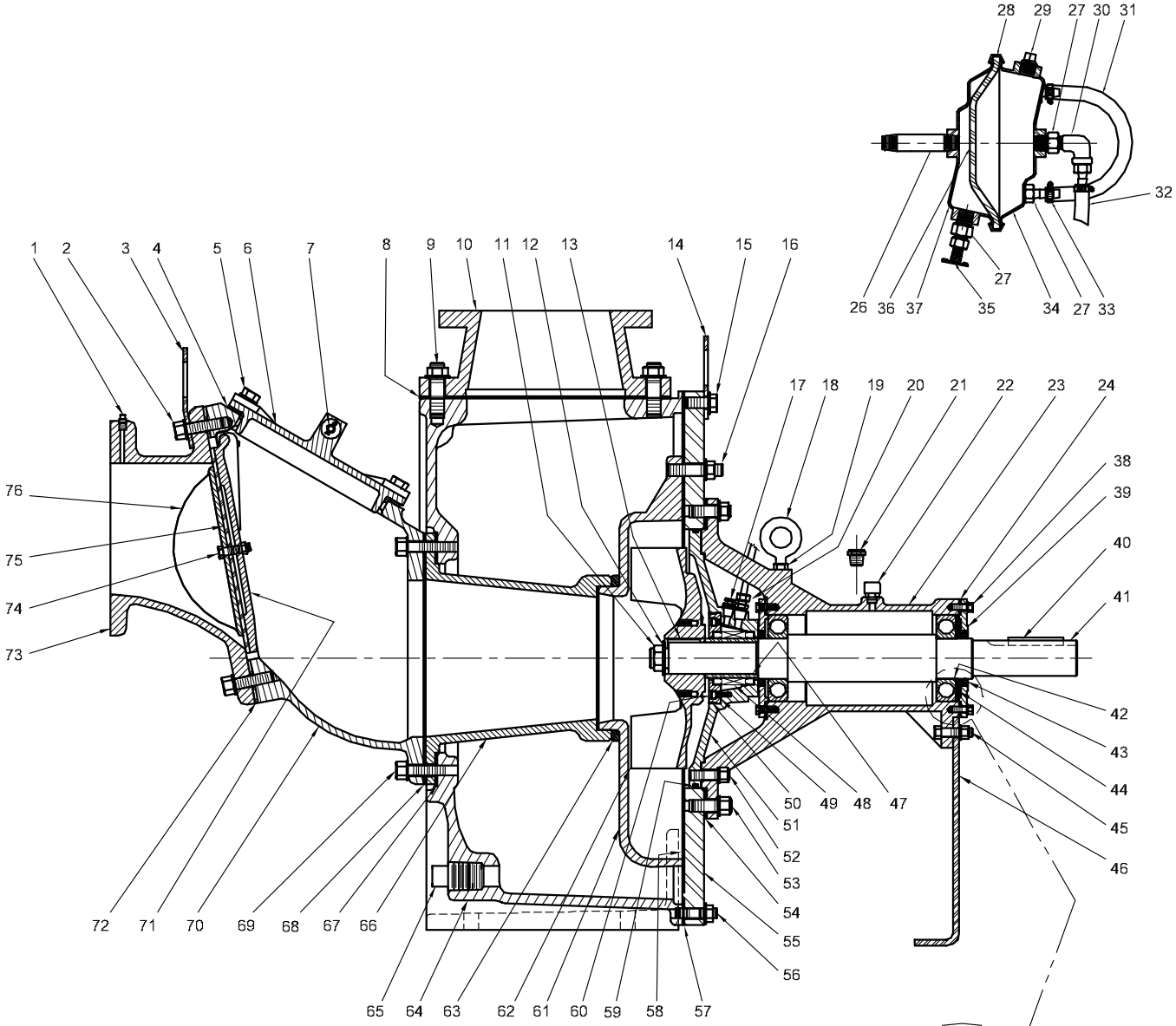
MODEL NO.  ②

PART NO.  ③

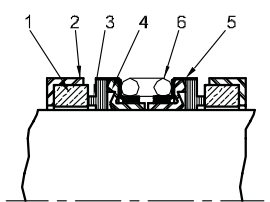
IMPELLER DIA.

**IMPORTANT !** When Ordering Parts, ALWAYS Provide The Complete Part Number, Serial Number and Model Number. Information Subject To Change Without Notice.

**MODEL: PO8LA**  
**PO8LA-12L, 8C09D-0012L-031**  
**PO8LA-13D, 8C09D-0013D-031**  
**PO8LA-14X, 8C09D-0014X-031**

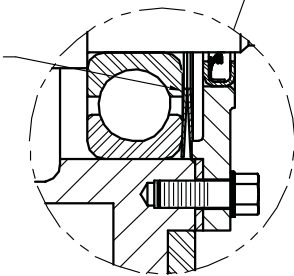


**CROSS SECTION OF SEAL**



1. CERAMIC STATIONARY SEAT
2. BUNA-N CUP
3. CARBON MATING PLATE
4. BUNA-N BELLOWS
5. STAINLESS RETAINER
6. SPRING

**ASSEMBLE SPRINGS WITH CONE EDGES TOGETHER**



**MODEL: PO8LA**  
**PO8LA-12L, 8C09D-0012L-031; PO8LA-13D, 8C09D-0013D-031**  
**PO8LA-14X, 8C09D-0014X-031**  
**PARTS KITS**

**Seal Kit.....P/N: 089083** (+) 4, 8, 48, 49, 57, 59, 63, 67, 68, 72, 75  
**Overhaul Kit.....P/N: 089094** (◆) 4, 8, 21, 22, 24, 42, 43, 48, 49, 54, 57, 59, 63, 67, 68, 72, 75

**PARTS LIST**

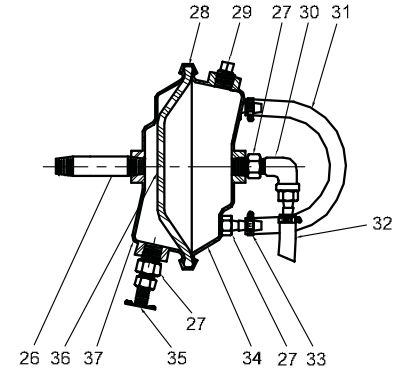
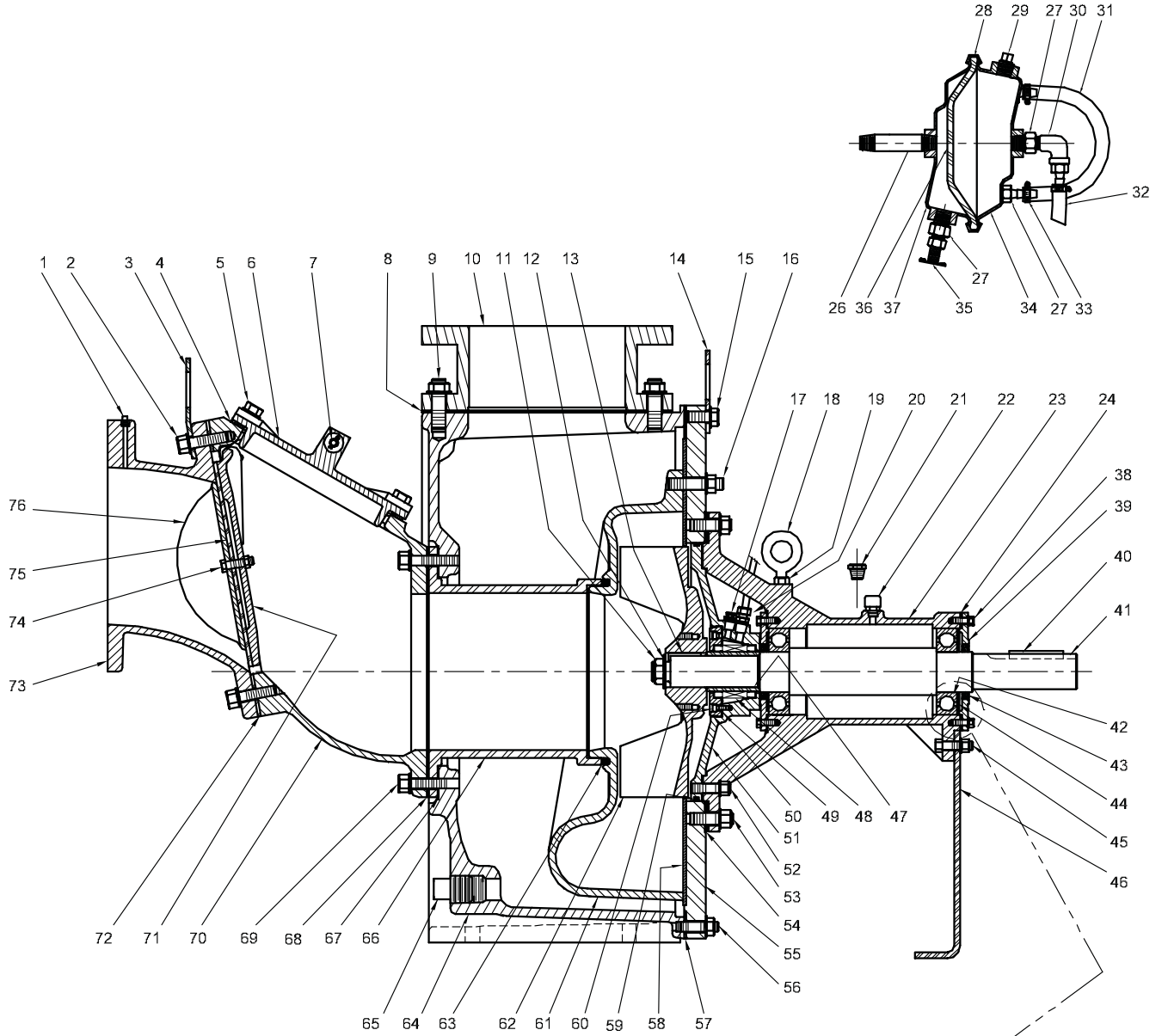
ITEM	QTY.	PART NO		DESCRIPTION	
1	2	625-02830		Plug, Pipe, Sq	Brass, .25" NPT
2	12	1-113-6		Screw, Hex Hd	3/4-10 x 2.50" Lg, Z.P.
	12	20-16-6		Washer, Lock, Split	3/4", Zinc Pltd.
3	1	T-37422		Bail, Lifting	
4	1	M-9405	+ ◆	Gasket, Cover, Hatch	Neoprene
5	4	1-112-6		Screw, Hex Hd	3/4-10 x 2.25" Lg, Z.P.
	4	T-16877		Washer, Cover, Hatch	
6	1	P-4577		Cover, Hatch	
7	1	T-23309		Handle, Case, Cover	
	2	20-7-6		Washer, Flat	1/2", Zinc Pltd.
	2	625-02803		Pin, Cotter	.093" x .75" Lg.
8	1	625-03023	+ ◆	Gasket, Flange, 10"	
9	12	625-03024		Stud	7/8-9 x 3.25" Lg, Steel
	12	20-26-6		Washer, Lock, Split	7/8" Zinc Pltd
	12	15-35-6		Nut, Hex	7/8-9, Zinc Pltd.
10	1	500-00022-101		Connection, Flanged, 8"	
11	1	525-00263		Nut, Lock	1-1/4-12, Stainless
12	1	512-00018		Washer, Impeller	1-1/4, Stainless
13	1	525-00356		Key	1/2" Sq x 2.38" Lg, Steel
14	1	T-37089		Bail, Lifting	
15	1	1-109-6		Screw, Hex Hd	3/4-10 x 1.50" Lg, Z.P.
	1	20-16-6		Washer, Lock, Split	3/4" Zinc Pltd.
16	3	M-4415		Stud	3/4-10 x 3.50" Lg. Steel
	3	M-9438		Washer	3/4", Brass
	3	625-02848		Nut, Lock	3/4-10, Steel/Nylock
17	1	625-01253		Vent, Air	
18	1	M-5087		Bolt, Eye	5/8-11, Steel
19	1	15-22-6		Nut, Hex, Jam	5/8-11, Zinc Pltd.
20	1	M-3643		Connector, Male	1/4", Brass
21	1	089257	◆	Glass, Sight	
22	1	089258	◆	Plug, Vent	
23	1	FP-4581		Bracket, Support, Pump	
24	2	T-25357	◆	Gasket, Plate, Closure	
25	1	625-02965		Nipple, Hex	1/4" x 1.50" Lg, Steel
26	1	625-01256		Valve, Shut-Off, Two Way	.25", Bronze
27	3	625-01205		Bushing, Reducer	3/8" x 1/4", Galvanized
28	1	525-00374		Clamp Kit with Hardware	
29	1	625-00169		Plug, Pipe, Sq	3/8" Npt, Galvanized
30	1	M-3739		Connector, Elbow	1/4", Brass
31	1	M-9823		Tube	3/8" OD, Plastic
32	1	040848		Tube	1/4" OD, Copper
33	2	M-9822		Connector	3/8" Brass
	2	086959		Insert, Connector	
34	1	T-38881		Cover, Chamber, Pressure	
35	1	525-00184		Cock, Drain	1/4" NPT
36	1	M-9821		Diaphragm	
37	1	M-9819		Cover, Chamber, Pressure	
38	8	1-34-6		Screw, Hex Hd	3/8-16 x 1.00" Lg, Z.P.
	8	20-14-6		Washer, Lock, Split	3/8", Zinc Pltd.
39	2	FP-4159-B		Plate, Closure	

**MODEL: PO8LA**  
**PO8LA-12L, 8C09D-0012L-031; PO8LA-13D, 8C09D-0013D-031**  
**PO8LA-14X, 8C09D-0014X-031**

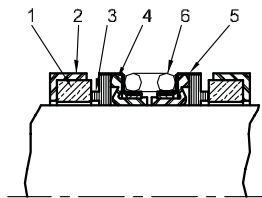
40	1	M-2664		Key	1/2" Sq x 3.50" Lg, Steel
41	1	510-00488-001		Shaft, Impeller	
42	2	M-5767	◆	Bearing	
43	2	M-6252	◆	Seal, Lip	
44	4	M-5766		Spring, Disc	
45	2	1-112-6		Screw, Hex Hd	3/4-10 x 2.25" Lg, Z.P.
	2	20-16-6		Washer, Lock, Split	3/4", Zinc Pltd.
	2	15-7-6		Nut, Hex	3/4-10, Zinc Pltd.
46	1	T-36565		Foot, Support	
47	1	087631		Sleeve, Shaft	Stainless
48	1	087652A	+ ◆	Seal, Mechanical, 2.50"	
49	1	M-9435	+ ◆	Gasket, Plate, Closure	
50	1	FP-4584-A		Plate, Closure	
51	1	FP-4582-B		Side, Pump	
52	4	M-3122		Stud	5/8-11 x 2.75" Lg, Steel
	4	20-24-6		Washer, Lock, Split	5/8", Zinc Pltd.
	4	15-21-6		Nut, Hex	5/8-11, Zinc Pltd.
53	8	M-1020		Stud	3/4-10 x 3.00" Lg, Steel
	8	20-16-6		Washer, Lock, Split	3/4" Zinc Pltd.
	8	15-7-6		Nut, Hex	3/4-10, Zinc Pltd.
54	16	M-9441	◆	Shim, .015"	
	16	M-9440	◆	Shim, .035"	
	8	M-9543	◆	Shim, .060"	
55	1	T-37086-A		Cover, Case	
56	16	M-3346		Stud	5/8-11 x 3.25" Lg, Steel
	16	20-24-6		Washer, Lock, Split	5/8", Zinc Pltd.
	16	15-21-6		Nut, Hex	5/8-11, Zinc Pltd.
57	1	M-9442	+ ◆	Gasket, Cover, Case	Neoprene
58	1	A-8285		Plate, Seal	PO8LA-12L
	1	A-8335		Plate, Seal	PO8LA-13D
	1	T-39444		Plate, Seal	PO8LA-14X
59	1	M-9434	+ ◆	O-Ring Buna-N	
60	4	11-44-6		Screw, Sckt Hd	5/16-18 x .75" Lg, Z.P.
61	1	FP-4607-A		Volute	PO8LA-12L
	1	FP-4607-B		Volute	PO8LA-13D
	1	FP-4607		Volute	PO8LA-14X
62	1	FP-4608-A		Impeller	PO8LA-12L
	1	FP-4608-B		Impeller	PO8LA-13D
	1	FP-4608		Impeller	PO8LA-14X
63	1	M-5633-C	+ ◆	Rubber Strip	1/2" Sq x 45" Lg, Neoprene
64	1	500-00019-101		Case, Pump	
65	1	625-01048		Plug, Pipe, Sq.	1-1/4" NPT, Galvanized
66	1	500-00020-101		Adapter, Case, 8"	
67	1	625-03025	+ ◆	Gasket	
68	1	M-9436	+ ◆	Gasket, Flange	Neoprene
69	12	625-03030		Stud	3/4-10 x 4.00" Lg, Steel
	12	20-16-6		Washer, Lock, Split	3/4", Zinc Pltd.
	12	15-7-6		Nut, Hex	3/4-10, Zinc Pltd.
70	1	FP-4580		Elbow, Suction	
71	1	FP-4579		Valve, Check	
72	1	M-9404	+ ◆	Gasket, Elbow	
73	1	FP-4595		Adapter, Suction	
74	2	1-71-1		Screw, Hex Hd	1/2-13 x 1.75" Lg, SST
	2	15-6-1		Nut, Hex	1/2-13, Stainless
75	1	M-9403	+ ◆	Gasket, Valve, Check	Neoprene
76	1	P-4578		Weight, Valve	
NS	1	625-01175		Plug, Pipe, Sq	1-1/2" NPT, Black
NS	2	625-01247		Plug, Pipe, Sq	3/4" NPT, Galvanized



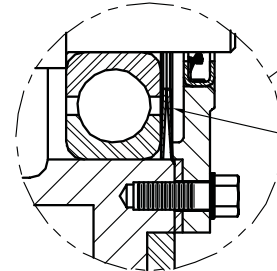
**MODEL: PO10LA**  
**PO10LA-16X, ACOAD-0016X-031**



**CROSS SECTION OF SEAL**



- 1. CERAMIC STATIONARY SEAT.
- 2. BUNA-N CUP
- 3. CARBON MATING PLATE
- 4. BUNA-N BELLOWS
- 5. STAINLESS RETAINER
- 6. SPRING



**ASSEMBLE SPRINGS WITH CONE EDGES TOGETHER**

**MODEL: PO10LA**  
**PO10LA-16X, ACOAD-0016X-031**  
**PO10LA-14X, ACOAD-0014X-031**

**PARTS KITS**

**Seal Kit.....P/N: 089083** (+) 4, 8, 48, 49, 57, 59, 63, 67, 68, 72, 75  
**Overhaul Kit.....P/N: 089094** (♦) 4, 8, 21, 22, 24, 42, 43, 48, 49, 54, 57, 59, 63, 67, 68, 72, 75

**PARTS LIST**

ITEM	QTY.	PART NO	DESCRIPTION	
1	2	013812	Plug, Pipe, Sq	Brass, .25" NPT
2	12	1-113-6	Screw, Hex Hd	3/4-10 x 2.50" Lg, Z.P.
	12	20-16-6	Washer, Lock, Split	3/4", Zinc Pltd.
3	1	T-37422	Bail, Lifting	
4	1	M-9405	Gasket, Cover, Hatch	Neoprene
5	4	1-112-6	Screw, Hex Hd	3/4-10 x 2.25" Lg, Z.P.
	4	T-16877	Washer, Cover, Hatch	
6	1	P-4577	Cover, Hatch	
7	1	T-23309	Handle, Case, Cover	
	2	20-7-6	Washer, Flat	1/2", Zinc Pltd.
	2	625-02803	Pin, Cotter	.093" x .75" Lg.
8	1	625-03023	Gasket, Flange, 10"	
9	12	625-03024	Stud	7/8-9 x 3.25" Lg, Steel
	12	20-26-6	Washer, Lock, Split	7/8" Zinc Pltd
	12	15-35-6	Nut, Hex	7/8-9, Zinc Pltd.
10	1	500-00023-101	Connection, Flanged, 10"	
11	1	525-00263	Nut, Lock	1-1/4-12, Stainless
12	1	512-00018	Washer, Impeller	1-1/4, Stainless
13	1	525-00356	Key	1/2" Sq x 2.38" Lg, Steel
14	1	T-37089	Bail, Lifting	
15	1	1-109-6	Screw, Hex Hd	3/4-10 x 1.50" Lg, Z.P.
	1	20-16-6	Washer, Lock, Split	3/4" Zinc Pltd.
16	3	M-4415	Stud	3/4-10 x 3.50" Lg. Steel
	3	M-9438	Washer 3/4", Brass	
	3	625-02848	Nut, Lock	3/4-10, Steel/Nylock
17	1	625-01253	Vent, Air	
18	1	M-5087	Bolt, Eye	5/8-11, Steel
19	1	15-22-6	Nut, Hex, Jam	5/8-11, Zinc Pltd.
20	1	625-00856	Street Elbow	1/4", NPT, Galv.
21	1	089257	Glass, Sight	
22	1	089258	Plug, Vent	
23	1	FP-4581	Bracket, Support, Pump	
24	2	T-25357	Gasket, Plate, Closure	
25	1	086478	Hose Barb	1/4"
26	1	093306A	Pipe Nipple	3/8" NPT x 3" Lg
27	3	625-01205	Bushing, Reducer	3/8" x 1/4", Galvanized
28	1	525-00374	Clamp Kit with Hardware	
29	1	015000	Plug, Pipe, Sq	3/8" Npt, Galvanized
30	1	051602	Elbow	1/4", Brass
31	1	M-9823	Tube	3/8" OD, Plastic
32	1	040848	Tube	1/4" OD, Copper
33	2	031056	Hose Clamp	
	2	093276	Hose Barb	1/4" Brass
34	1	T-38881	Cover, Chamber, Pressure	
35	1	525-00184	Cock, Drain	1/4" NPT
36	1	M-9821	Diaphragm	
37	1	M-9819	Cover, Chamber, Pressure	
38	8	1-529-6	Screw, Hex Hd	3/8-16 x 1.00" Lg, Z.P.
	8	20-14-6	Washer, Lock, Split	3/8", Zinc Pltd.
39	2	FP-4159-B	Plate, Closure	
40	1	M-2664	Key	1/2" Sq x 3.50" Lg, Steel

**MODEL: PO10LA**  
**PO10LA-16X, ACOAD-0016X-031**  
**PO10LA-14X, ACOAD-0014X-031**

41	1	510-00488-001		Shaft, Impeller	
42	2	M-5767	◆	Bearing	
43	2	M-6252	◆	Seal, Lip	
44	4	M-5766		Spring, Disc	
45	2	1-112-6		Screw, Hex Hd	3/4-10 x 2.25" Lg, Z.P.
	2	20-16-6		Washer, Lock, Split	3/4", Zinc Pltd.
	2	15-7-6		Nut, Hex	3/4-10, Zinc Pltd.
46	1	T-36565		Foot, Support	
47	1	087631		Sleeve, Shaft	Stainless
48	1	087652A	✦ ◆	Seal, Mechanical, 2.50"	
49	1	M-9435	✦ ◆	Gasket, Plate, Closure	
50	1	FP-4584-A		Plate, Closure	
51	1	FP-4582-B		Side, Pump	
52	4	M-3122		Stud	5/8-11 x 2.75" Lg, Steel
	4	20-24-6		Washer, Lock, Split	5/8", Zinc Pltd.
	4	15-21-6		Nut, Hex	5/8-11, Zinc Pltd.
53	8	M-1020		Stud	3/4-10 x 3.00" Lg, Steel
	8	20-16-6		Washer, Lock, Split	3/4" Zinc Pltd.
	8	15-7-6		Nut, Hex	3/4-10, Zinc Pltd.
54	16	M-9441	◆	Shim, .015"	
	16	M-9440	◆	Shim, .035"	
	8	M-9543	◆	Shim, .060"	
55	1	T-37086-A		Cover, Case	
56	16	M-3346		Stud	5/8-11 x 3.25" Lg, Steel
	16	20-24-6		Washer, Lock, Split	5/8", Zinc Pltd.
	16	15-21-6		Nut, Hex	5/8-11, Zinc Pltd.
57	1	M-9442	✦ ◆	Gasket, Cover, Case	Neoprene
58	1	T-36536		Plate, Seal	PO10LA-16X
	1	T-39444		Plate, Seal	PO10LA-14X
59	1	M-9434	✦ ◆	O-Ring Buna-N	
60	4	11-44-6		Screw, Sckt Hd	5/16-18 x.75"Lg, Z.P.
61	1	FP-4586		Volute	PO10LA-16X
	1	FP-4607		Volute	PO10LA-14X
62	1	FP-4585		Impeller	PO10LA-16X
	1	FP-4608		Impeller	PO10LA-14X
63	1	M-5633-C	✦ ◆	Rubber Strip	1/2" Sq x 45" Lg, Neoprene
64	1	500-00019-101		Case, Pump	
65	1	625-01048		Plug, Pipe, Sq.	1-1/4" NPT, Galvanized
66	1	500-00021-101		Adapter, Case, 10"	
67	1	625-03025	✦ ◆	Gasket	
68	1	M-9436	✦ ◆	Gasket, Flange	Neoprene
69	12	625-03030		Stud	3/4-10 x 4.00" Lg, Steel
	12	20-16-6		Washer, Lock, Split	3/4", Zinc Pltd.
	12	15-7-6		Nut, Hex	3/4-10, Zinc Pltd.
70	1	FP-4580		Elbow, Suction	
71	1	FP-4579		Valve, Check	
72	1	M-9404	✦ ◆	Gasket, Elbow	
73	1	FP-4587		Adapter, Suction, 10"	
74	2	1-71-1		Screw, Hex Hd	1/2-13 x 1.75"Lg, SST
	2	15-6-1		Nut, Hex	1/2-13, Stainless
75	1	M-9403	✦ ◆	Gasket, Valve, Check	Neoprene
76	1	P-4578		Weight, Valve	
NS	1	625-01175		Plug, Pipe, Sq	1-1/2" NPT, Black
NS	2	003204		Plug, Pipe, Sq	3/4" NPT, Galvanized

**BARNES®**

**BARNES®**  
PRESSURE **PS** SYSTEMS

**CROWN**

**burks®**

**WEINMAN®**

**DEMING®**

**PROSSER®**

## Limited 24 Month Warranty

Crane Pumps & Systems warrants that products of our manufacture will be free of defects in material and workmanship under normal use and service for twenty-four (24) months after manufacture date, when installed and maintained in accordance with our instructions. This warranty gives you specific legal rights, and there may also be other rights which vary from state to state. In the event the product is covered by the Federal Consumer Product Warranties Law (1) the duration of any implied warranties associated with the product by virtue of said law is limited to the same duration as stated herein, (2) this warranty is a LIMITED WARRANTY, and (3) no claims of any nature whatsoever shall be made against us, until the ultimate consumer, his successor, or assigns, notifies us in writing of the defect, and delivers the product and/or defective part(s) freight prepaid to our factory or nearest authorized service station. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply. **THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY AND ALL WARRANTIES WITH RESPECT TO ANY PRODUCT SHALL BE TO REPLACE OR REPAIR AT OUR ELECTION, F.O.B. POINT OF MANUFACTURE OR AUTHORIZED REPAIR STATION, SUCH PRODUCTS AND/OR PARTS AS PROVEN DEFECTIVE. THERE SHALL BE NO FURTHER LIABILITY, WHETHER BASED ON WARRANTY, NEGLIGENCE OR OTHERWISE.** Unless expressly stated otherwise, guarantees in the nature of performance specifications furnished in addition to the foregoing material and workmanship warranties on a product manufactured by us, if any, are subject to laboratory tests corrected for field performance. Any additional guarantees, in the nature of performance specifications must be in writing and such writing must be signed by our authorized representative. Due to inaccuracies in field testing if a conflict arises between the results of field testing conducted by or for user, and laboratory tests corrected for field performance, the latter shall control. **RECOMMENDATIONS FOR SPECIAL APPLICATIONS OR THOSE RESULTING FROM SYSTEMS ANALYSES AND EVALUATIONS WE CONDUCT WILL BE BASED ON OUR BEST AVAILABLE EXPERIENCE AND PUBLISHED INDUSTRY INFORMATION. SUCH RECOMMENDATIONS DO NOT CONSTITUTE A WARRANTY OF SATISFACTORY PERFORMANCE AND NO SUCH WARRANTY IS GIVEN.**

This warranty shall not apply when damage is caused by (a) improper installation, (b) improper voltage (c) lightning (d) excessive sand or other abrasive material (e) scale or corrosion build-up due to excessive chemical content. Any modification of the original equipment will also void the warranty. We will not be responsible for loss, damage or labor cost due to interruption of service caused by defective parts. Neither will we accept charges incurred by others without our prior written approval.

This warranty is void if our inspection reveals the product was used in a manner inconsistent with normal industry practice and/or our specific recommendations. The purchaser is responsible for communication of all necessary information regarding the application and use of the product. **UNDER NO CIRCUMSTANCES WILL WE BE RESPONSIBLE FOR ANY OTHER DIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO TRAVEL EXPENSES, RENTED EQUIPMENT, OUTSIDE CONTRACTOR FEES, UNAUTHORIZED REPAIR SHOP EXPENSES, LOST PROFITS, LOST INCOME, LABOR CHARGES, DELAYS IN PRODUCTION, IDLE PRODUCTION, WHICH DAMAGES ARE CAUSED BY ANY DEFECTS IN MATERIAL AND/OR WORKMANSHIP AND/OR DAMAGE OR DELAYS IN SHIPMENT. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.**

No rights extended under this warranty shall be assigned to any other person, whether by operation of law or otherwise, without our prior written approval.



A Crane Co. Company

### PUMPS & SYSTEMS

420 Third Street  
Piqua, Ohio 45356  
Phone: (937) 778-8947  
Fax: (937) 773-7157  
www.cranepumps.com

83 West Drive, Brampton  
Ontario, Canada L6T 2J6  
Phone: (905) 457-6223  
Fax: (905) 457-2650

**IMPORTANT!  
WARRANTY REGISTRATION**

Your product is covered by the enclosed Warranty.  
To complete the Warranty Registration Form go to:

<http://www.cranepumps.com/ProductRegistration/>

If you have a claim under the provision of the warranty, contact your local  
Crane Pumps & Systems, Inc. Distributor.

**RETURNED GOODS**

**RETURN OF MERCHANDISE REQUIRES A "RETURNED GOODS AUTHORIZATION".  
CONTACT YOUR LOCAL CRANE PUMPS & SYSTEMS, INC. DISTRIBUTOR.**



**Products Returned Must Be Cleaned, Sanitized,  
Or Decontaminated As Necessary Prior To Shipment,  
To Insure That Employees Will Not Be Exposed To Health  
Hazards In Handling Said Material. All Applicable Laws  
And Regulations Shall Apply.**



A Crane Co. Company

# PUMPS & SYSTEMS

## START-UP REPORT

### General Information

Pump Owner's Name: \_\_\_\_\_  
 Address: \_\_\_\_\_  
 Location of Installation: \_\_\_\_\_  
 Contact Person: \_\_\_\_\_ Phone: \_\_\_\_\_  
 Purchased From: \_\_\_\_\_

### Nameplate Data

Pump Model #: \_\_\_\_\_ Serial #: \_\_\_\_\_  
 Part #: \_\_\_\_\_ Impeller Diameter: \_\_\_\_\_  
 Voltage: \_\_\_\_\_ Phase: \_\_\_\_\_ Ø Hertz: \_\_\_\_\_ Horsepower: \_\_\_\_\_  
 Full Load Amps: \_\_\_\_\_ Service Factor Amps: \_\_\_\_\_  
 Motor Manufacturer: \_\_\_\_\_

### Controls

Control panel manufacturer: \_\_\_\_\_  
 Model/Part number: \_\_\_\_\_  
 Number of pumps operated by control panel: \_\_\_\_\_  
 Short circuit protection? YES\_\_\_ NO\_\_\_ Type: \_\_\_\_\_  
 Number and size of short circuit device(s): \_\_\_\_\_ Amp rating: \_\_\_\_\_  
 Overload Type: \_\_\_\_\_ Size: \_\_\_\_\_ Amp rating: \_\_\_\_\_  
 Do protection devices comply with pump and motor Amp rating? YES\_\_\_ NO\_\_\_  
 Are all electrical and panel entry connections tight? YES\_\_\_ NO\_\_\_  
 Is the interior of the panel dry? YES\_\_\_ NO\_\_\_  
 Liquid level Control Brand and Model: \_\_\_\_\_

### Pre-Startup

#### All Pumps

Type of equipment: NEW\_\_\_ REBUILT\_\_\_ USED\_\_\_  
 Condition of equipment at Start-Up: DRY\_\_\_ WET\_\_\_ MUDDY\_\_\_  
 Was Equipment Stored? YES\_\_\_ NO\_\_\_ Length of Storage: \_\_\_\_\_  
 Liquid being pumped: \_\_\_\_\_ Liquid Temperature: \_\_\_\_\_  
 Supply Voltage/Phase/Frequency matches nameplate? YES\_\_\_ NO\_\_\_  
 Shaft turns freely? YES\_\_\_ NO\_\_\_  
 Direction of rotation verified for 3Ø motors? YES\_\_\_ NO\_\_\_  
 Debris in piping or wet well? YES\_\_\_ NO\_\_\_  
 Debris removed in your presence? YES\_\_\_ NO\_\_\_  
 Pump case/wet well filled with liquid before startup? YES\_\_\_ NO\_\_\_  
 Is piping properly supported? YES\_\_\_ NO\_\_\_

#### Non-Submersible Pumps

Is base plate properly installed / grouted? YES\_\_\_ NO\_\_\_ N/A\_\_\_  
 Coupling Alignment Verified per I&O Manual? YES\_\_\_ NO\_\_\_ N/A\_\_\_  
 Grease Cup/Oil Reservoir Level checked? YES\_\_\_ NO\_\_\_ N/A\_\_\_

**Submersible Pumps**

Resistance of cable and pump motor (measured at pump control):

Red-Black: \_\_\_\_\_ Ohms(Ω) Red-White: \_\_\_\_\_ Ohms(Ω) White-Black: \_\_\_\_\_ Ohms(Ω)

Resistance of Ground Circuit between Control Panel and outside of pump: \_\_\_\_\_ Ohms(Ω)

MEG Ohms check of insulation:

Red to Ground: \_\_\_\_\_ White to Ground: \_\_\_\_\_ Black to Ground: \_\_\_\_\_

**Operational Checks**

Is there noise or vibration present? YES\_\_\_ NO\_\_\_ Source of noise/vibration: \_\_\_\_\_

Does check valve operate properly? YES\_\_\_ NO\_\_\_ N/A\_\_\_

Is system free of leaks? YES\_\_\_ NO\_\_\_ Leaks at: \_\_\_\_\_

Does system appear to operate at design flow rate? YES\_\_\_ NO\_\_\_

Nominal Voltage: \_\_\_\_\_ Phase: 1Ø 3Ø (select one)

Voltage Reading at panel connection, Pump OFF: L1, L2 \_\_\_\_\_ L2, L3 \_\_\_\_\_ L1, L3 \_\_\_\_\_

Voltage Reading at panel connection, Pump ON: L1, L2 \_\_\_\_\_ L2, L3 \_\_\_\_\_ L1, L3 \_\_\_\_\_

Amperage Draw, Pump ON: L1 \_\_\_\_\_ L2 \_\_\_\_\_ L3 \_\_\_\_\_

**Submersible Pumps**

Are BAF and guide rails level / plumb? YES\_\_\_ NO\_\_\_

Is pump seated on discharge properly? YES\_\_\_ NO\_\_\_

Are level controls installed away from turbulence? YES\_\_\_ NO\_\_\_

Is level control operating properly? YES\_\_\_ NO\_\_\_

Is pump fully submerged during operation? YES\_\_\_ NO\_\_\_

**Follow up/Corrective Action Required**

YES\_\_\_ NO\_\_\_

**Additional Comments:**

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

Startup performed by: \_\_\_\_\_ Date: \_\_\_\_\_

**Present at Start-Up**

( ) Engineer: \_\_\_\_\_ ( ) Operator: \_\_\_\_\_

( ) Contactor: \_\_\_\_\_ ( ) Other: \_\_\_\_\_

**All parties should retain a copy of this report for future trouble shooting/reference**



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