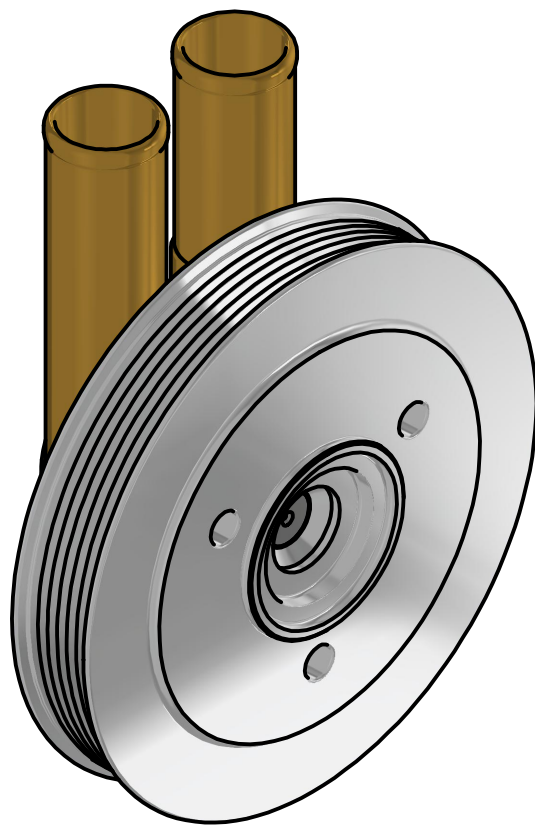
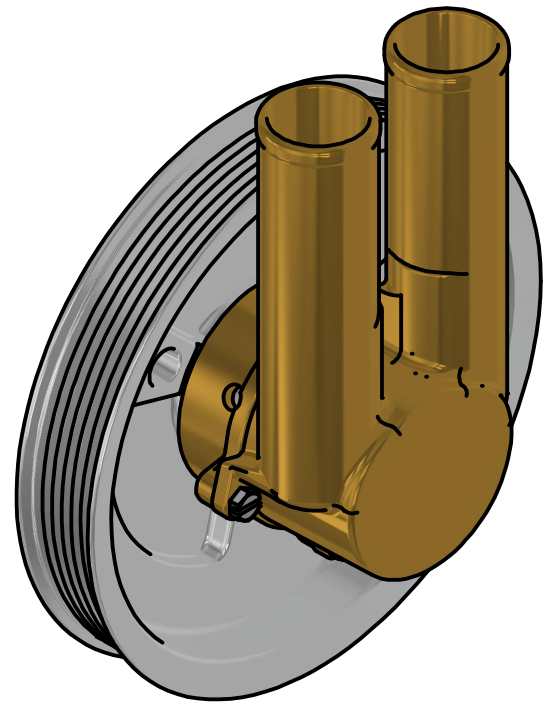
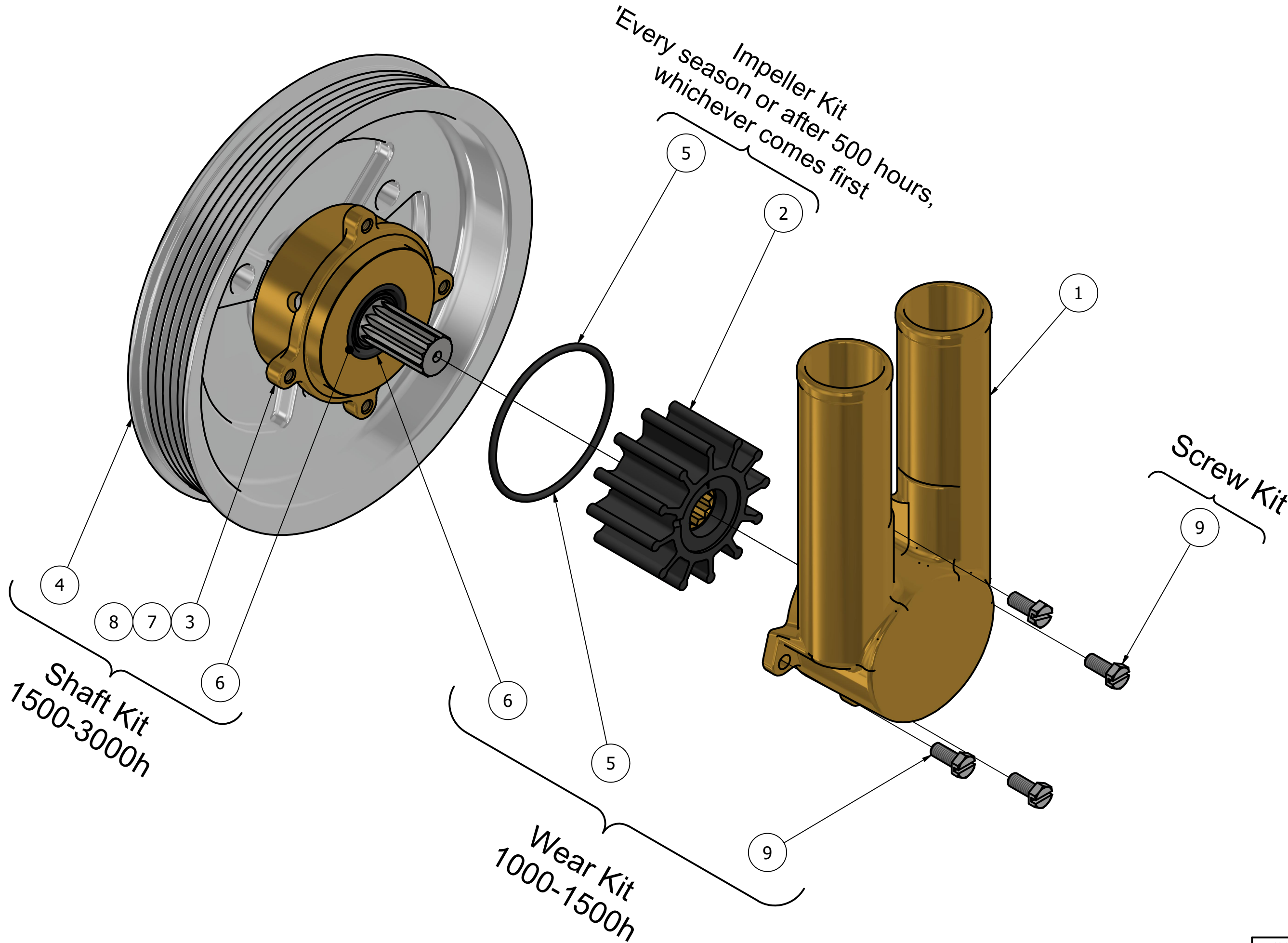


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CUSTOMER DETAILS	
OEM PUMP PART NO	21427730
MANUFACTURER	VOLVO PENTA
ENGINE	7.4GiPEFS, 7.4GSiPEFS, 8.2GSiPEFS, DPX385XEFS, DPX415XEFS
PUMP DESCRIPTION	F5B-9 IMPELLER PUMP

PART LIST							
DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT	SCREW KIT
1	01-24665-1	PUMP BODY F5B-9 (VP)	1				
2	08-1027B-10	IMPELLER F5 MC 97	1	09-1027B-10			
3	01-35985	BEARING HOUSING F5B-9 (VP)	1			09-47847	
4	01-13585-12	PULLEY F5B-9	1			09-47847	
5	0.2173.476	O-RING 54.6X2.4 NBR70	1	09-1027B-10	09-47551-124		
6	0.2233.416	LIP SEAL 16X28X7 DPSM	1		09-47551-124	09-47847	
7	0.3431.753	BALL BEARING 6006 2RS1/VT901	1			09-47847	
8	0.0371.058	RETAIN. RING BORE D55 DIN 472 SPRST	1			09-47847	
9	0.0141.503	SCREW M5X12 ISO4017 (A4) SLOTTED	4		09-47551-124		09-47553-109



ISO VIEW

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives			
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	DRAWN	SHETTY N.	15-Nov-2024	MASTER	STATUS	WorkInProgress
		APPROVED	SHETTY N.			TYPE	F5B-9
		MATERIAL		WEIGHT	2.0 kg	SCALE	1:1.23
		PROJECT NUMBER	2652	DESCRIPTION			
DIN ISO 13715 Outside edge Inside edge 0.25 0.5		SPXFLOW Johnson Pump®		EXPLODED VIEW OF F5B-9 IMPELLER PUMP			
		DRAWING NUMBER		10-13567-12		REVISION	
						P01	