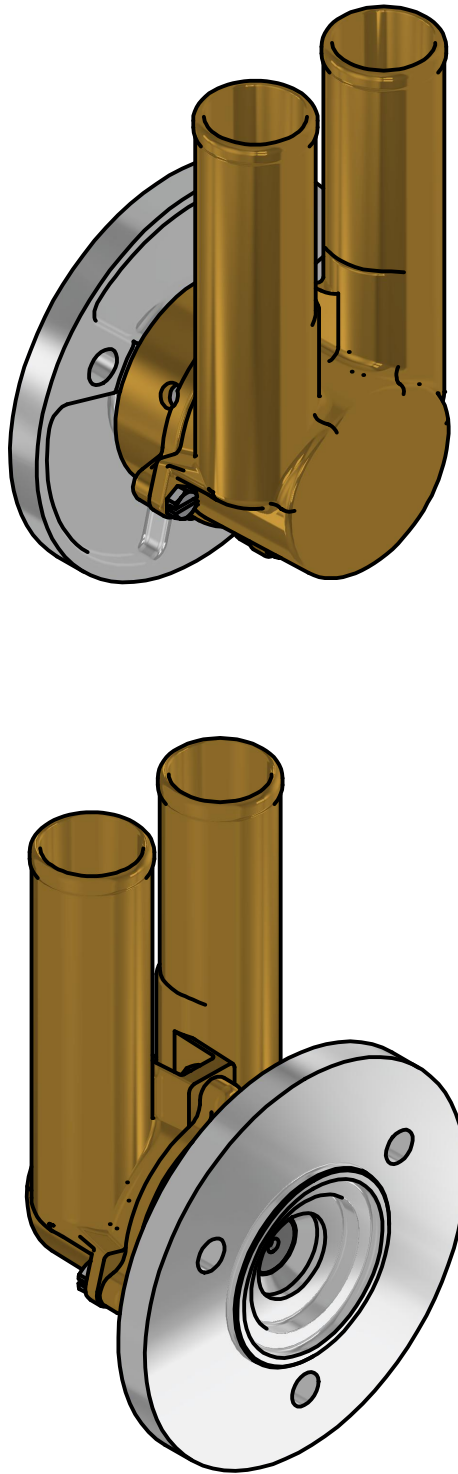
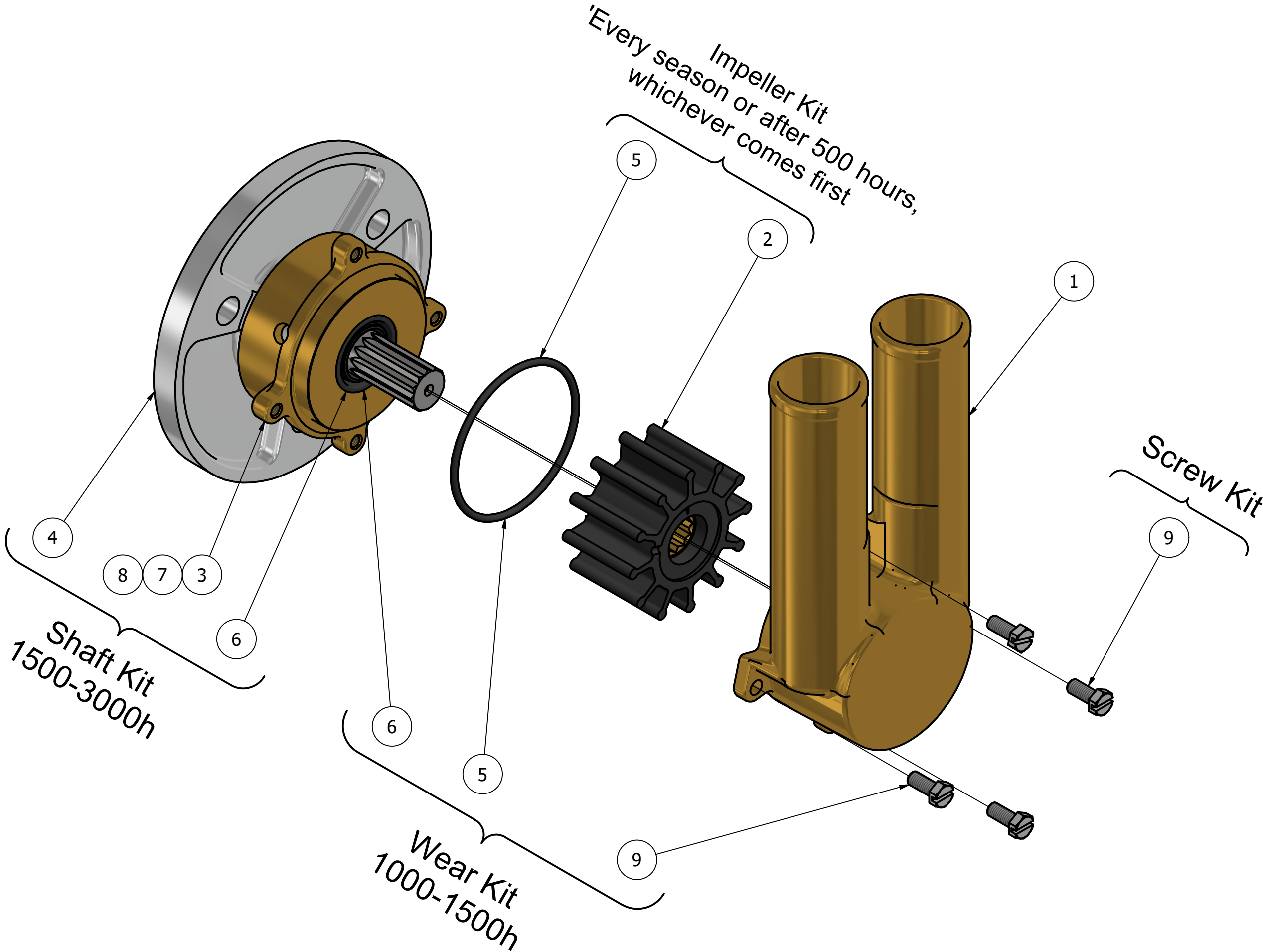


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CUSTOMER DETAILS	
OEM PUMP PART NO	21214601
MANUFACTURER	VOLVO PENTA
ENGINE	8.1Gi-A, 8.1Gi-B, 8.1Gi-BF, 8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GSi-A, 8.1GXi-A, 8.1GXi-AF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C, 8.1GXi-CF, 8.1GiI-A, 8.1GiI-B, 8.1GiI-C, 8.1GiI-D, 8.1GSiI-A, 8.1GXiI-A, 8.1GXiI-B, 8.1GXiI-C, DPX375-A, DPX375-B, DPX375-BF, DPX375-CF, DPX420-A, DPX420-B, DPX420-BF, DPX420-CF; 8.1Gi-E, 8.1Gi-EF, 8.1GXi-D, 8.1GXi-DF, 8.1OSi-A, 8.1OSi-AF, 8.1GiI-E, 8.1GXiI-D; 8.1Gi-F, 8.1Gi-FF, 8.1GXi-E, 8.1GXi-EF, 8.1GiI-F, 8.1GXiI-E, 8.1OSi-B, 8.1OSi-BF
PUMP DESCRIPTION	F5B-9 IMPELLER PUMP

PART LIST						
DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT
1	01-24665-1	PUMP BODY F5B-9 (VP)	1			
2	08-1027B-10	IMPELLER F5 MC 97	1	09-1027B-10		
3	01-35985	BEARING HOUSING F5B-9 (VP)	1			09-47848
4	01-13589-11	CARRIER F5/F6-9 (VPoA)	1			09-47848
5	0.2173.476	O-RING 54.6X2.4 NBR70	1	09-1027B-10	09-47551-124	
6	0.2233.416	LIP SEAL 16X28X7 DPSM	1		09-47551-124	09-47848
7	0.3431.753	BALL BEARING 6006 2RS1/VT901	1			09-47848
8	0.0371.058	RETAIN. RING BORE D55 DIN 472 SPRST	1			09-47848
9	0.0141.503	SCREW M5X12 ISO4017 (A4) SLOTTED	4		09-47551-124	09-47553-109



ISO VIEW

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			SHETTY N.

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives		
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	DRAWN	SHETTY N.	15-Nov-2024	MASTER	STATUS
		REVISD				WorkInProgress
		APPROVED	SHETTY N.			TYPE
		MATERIAL		WEIGHT	1.6 kg	F5B-9
DIN ISO 13715 Outside edge Inside edge 0.25 0.5		PROJECT NUMBER 2652		DESCRIPTION EXPLODED VIEW OF F5B-9 IMPELLER PUMP		
SPXFLOW Johnson Pump®		DRAWING NUMBER		10-13567-13		
				REVISION P01		