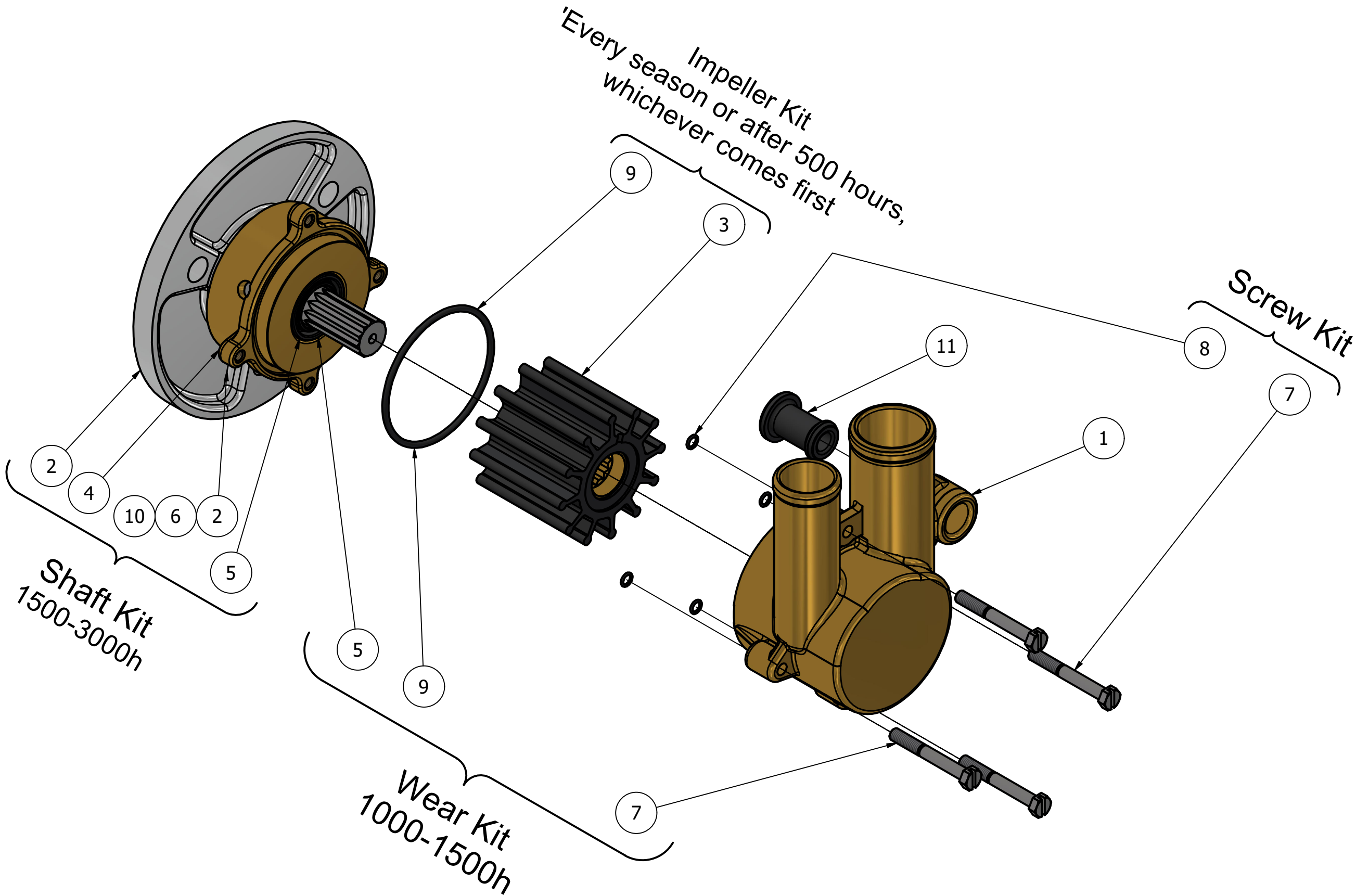


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CUSTOMER DETAILS	
OEM PUMP PART NO	21212800
MANUFACTURER	VOLVO PENTA
ENGINE	8.1GiE-P, 8.1GXiE-P; 8.1GiCE-P, 8.1GiCE-Q; 8.1IPSCE-Q, 8.1IPSCE-P; 8.1Gi-G, 8.1Gi-GF, 8.1GXi-F, 8.1GXi-FF, 8.1OSi-C, 8.1OSi-CF; 8.1GiI-G, 8.1GXiI-F; 8.1Gi-H, 8.1Gi-HF, 8.1GXi-G, 8.1GXi-GF, 8.1OSi-D, 8.1OSi-DF; 8.1GiI-H, 8.1GXiI-G; 8.1IPSCE-JF, 8.1IPSCE-MF; 8.1Gi-J, 8.1Gi-JF, 8.1OSi-J, 8.1OSi-JF, 8.1GXi-J, 8.1GXi-JF; 8.1GiE-JF, 8.1GiE-J, 8.1OSiE-JF, 8.1OSiE-J, 8.1GXiE-JF, 8.1GXiE-J, 8.1GiE-K, 8.1GiE-KF, 8.1GXiE-K, 8.1GXiE-KF, 8.1GiE-M, 8.1GiE-MF, 8.1GXiE-M, 8.1GXiE-MF, 8.1GXi-MF; 8.1IPSE-JF; 8.1GiC-J, 8.1GiC-JF, 8.1GiC-Q; 8.1GiCE-J, 8.1GiCE-JF, 8.1GiCE-M, 8.1GiCE-MF
PUMP DESCRIPTION	F6B-9 IMPELLER PUMP

PART LIST						
DRAWING POSITION	COMPONENTS	COMPONENT DESCRIPTION	QTY	IMPELLER KIT	WEAR KIT	SHAFT KIT
1	01-13351-1	PUMP BODY F6B-9 (VP)	1			
2	01-13589-11	CARRIER F5/F6B	1			09-47841
3	08-812BT-1	IMPELLER F6 MC 97	1	09-812BT-1		
4	01-35985	BEARING HOUSING F5B-9 (VP)	1			09-47841
5	0.2233.416	LIP SEAL 16X28X7 DPSM	1		09-47551-124	09-47841
6	0.3431.753	BALL BEARING 6006 2RS1/VT901	1			09-47841
7	0.0141.504	SCREW M5X40 DIN931 A2 SLOTTED	4		09-47551-124	09-47553-104
8	0.2173.474	O-RING 4.1X1.6 SS1586 NBR70	4			09-47553-104
9	0.2173.476	O-RING 54.6X2.4 NBR70	1	09-812BT-1	09-47551-124	
10	0.0371.058	RETAIN. RING BORE D55 DIN 472 SPRST	1			09-47841
11	01-47129	SUPPORT BUSH 20X8 26 RUBBER	1			



ISO VIEW

REVISION HISTORY				
ECN	REV	ECN DESCRIPTION	DATE	SIGN
	P01			M.G

UNLESS OTHERWISE STATED THE FOLLOWING APPLIES:		NAME	DATE	The component or product design and specified according to this drawing must comply with applicable EHS laws and EU-directives		
Ra in µm ISO 1302	FACES WITHOUT TOLERANCES ACC. TO ISO 2768 - mK	DRAWN	M.G	04-Nov-2024	MASTER	STATUS
		REVIEWED				WorkInProgress
		APPROVED	M.G			TYPE
		MATERIAL		WEIGHT	1.6 kg	F6B-9
DIN ISO 13715 Outside edge Inside edge ±0.25 ±0.5		PROJECT NUMBER 2652		DESCRIPTION EXPLODED VIEW OF F6B-9 IMPELLER PUMP		
SPXFLOW Johnson Pump®		DRAWING NUMBER		10-13569-13		
				REVISION P01		