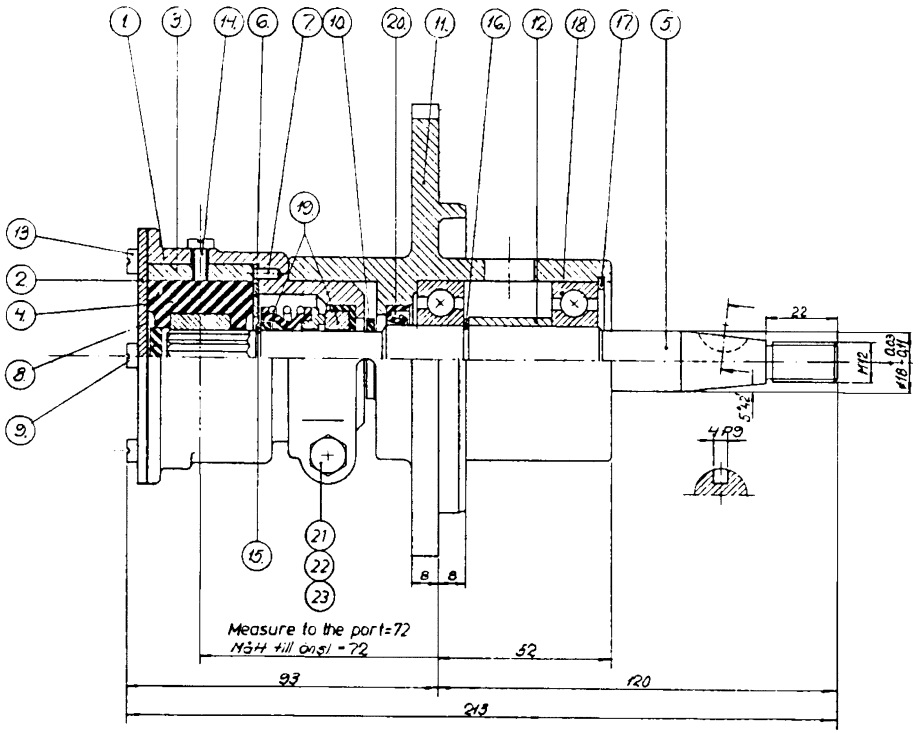


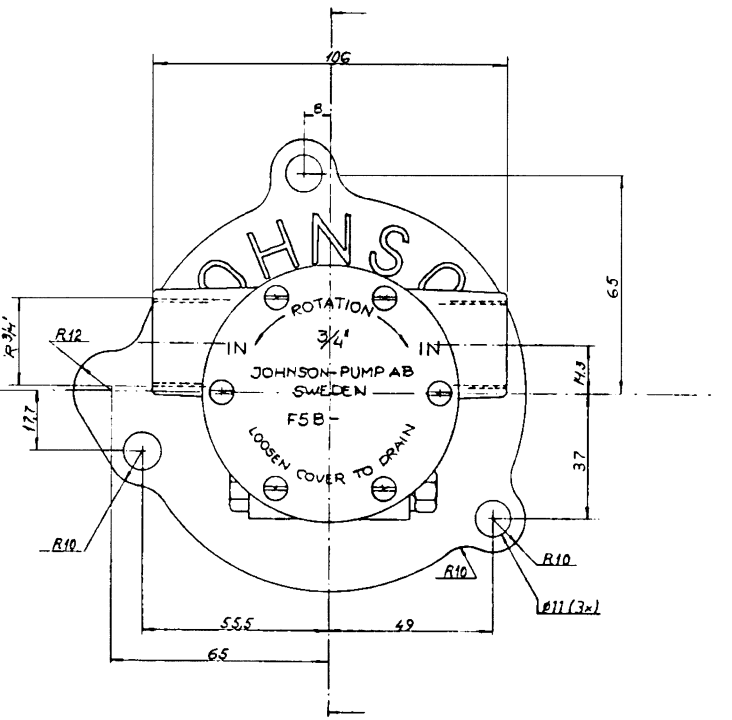


| Pumpbeteckn. Pump no. | Pumptyp Pump type | Kam Cam ③ Benämning Description | Kam Cam ③ Nr. No. | Skruv ⑭ Screw |
|---|---|---|---|---|
| 10-22355-1 | F5B-9 | 1/1 | 01-42397 | 05-04-117 |
| ⚠2 10-22355-2 | F5B-902 | 1/2 | 01-45014 | 05-04-175 |

| Pos. | Qty. | Description | Beskrivning | Material | Dimension | Drawing no. |
|---|---|---|---|---|---|---|
| 23 | 1 | Lock washer | Låsbricka | | FBB *6.5 | 05-01-115 |
| 22 | 1 | Nut | Mutter U6M t | | 1/4"-20 UNC | 05-05-115 |
| 21 | 1 | Bolt | Bult B6S | | 1/4"-20 UNC x 55 | 05-04-105 |
| 20 | 1 | Lip seal | Tätning | | DPSM 20327 | 05-29-122 |
| 19 | 1 | Mech. seal | Mek. Tätning | | | 05-20-115 |
| 18 | 2 | Ball bearing | Kullager | | 6204 | 05-08-117 |
| 17 | 1 | Retaining ring | Låsring | | SgH 47 | 05-34-117 |
| 16 | 1 | Retaining ring | Låsring | | SgA 20 | 05-34-107 |
| 15 | 1 | Retaining ring | Låsring | | SgA 16 | 05-34-105 |
| 14 | 1 | Screw | Skruv | | | See table |
| 13 | 6 | Screw | Skruv | | Nr. 8x32 UNC x 10 | 05-04-115 |
| 12 | 1 | Spacer | Distanshylsa | | | 01-42749 |
| 11 | 1 | Bearing house | Lagerhus | | | 01-22356 |
| 10 | 1 | Slinger | Kastarring | | | 01-42402 |
| 9 | 1 | Rubber washer | Gummibricka | | | 01-42446 |
| 8 | 1 | Gasket | Packning | | | 01-42401 |
| 7 | 1 | Pin | Stift | | | 01-42400 |
| 6 | 1 | Wear plate | Slitbricka | | | 01-42399 |
| 5 | 1 | Shaft | Axel | | | 01-32582 |
| 4 | 1 | Impeller | Impeller | | | 08-1027B |
| 3 | 1 | Cam | Kam | | | See table |
| 2 | 1 | End cover | Lock | | | 01-42398 |
| 1 | 1 | Body | Pumphus | | | 01-31927-2 |

| Ant. nr | Ändr. nr | Ändring | Datum | Sign. |
|---|---|---|---|---|
| | 4 | Skruv dd. nr. 14, 05-04-87 var 05-04-145 | 4.10 1979 | LE |
| | 3 | Engelsk text tillkommit | 3.5.77 | OJ |
| | 2 | Allt 10-22355-2 tillkommit | 17.2.76 | OJ |
| | 1 | Mått införde | 22-1-75 | HJ |

Tolerans där ej annat anges: Arbetsmått / Vinklar
Bearbetning
Ritning: Datum 17.10.1972, Sign. JT
Ritad
Godkänd
Sänt. rittn.
Ärende nr
Stycklista nr
Skala 1:1
Ritn. nr 10-22355

JOHNSON METALL AKTIEBOLAG ÖREBRO

Titel: Johnson Impellerpump 10-22355, type F5B-9,

article number 10-22355 pump F5B-9

The product, i.e. concept, design and construction, is the property of Johnson Pump AB