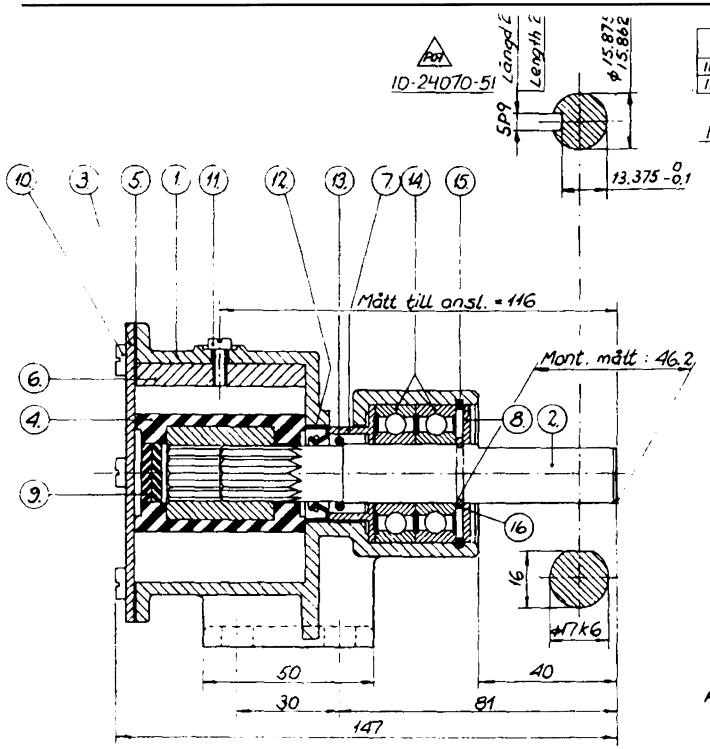
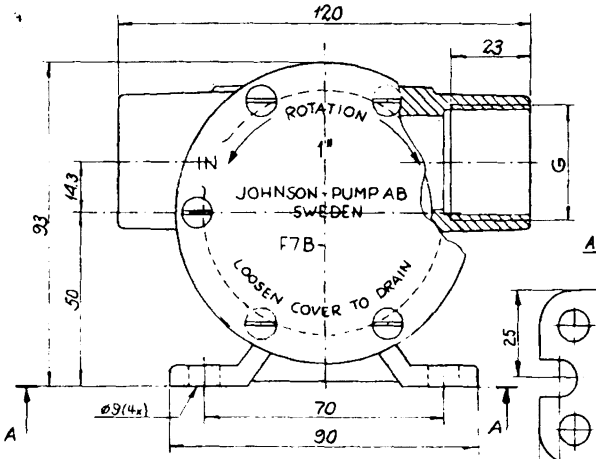
The product, i.e. concept, design and construction, is the property of Johnson Pump AB

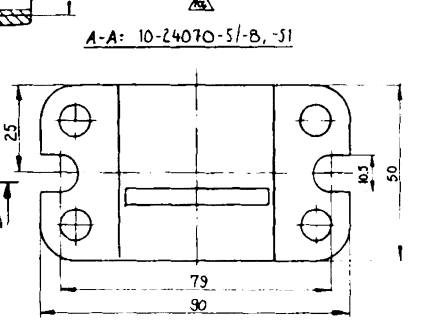
JOHNSON PUMP AB ÖREBRO

Pump No.	Mark on endcover
10-24070-1/3.5/7	Pumptype + No. + weekly code
10-24070-9	CWP 107

Note! Label 01-35302-1 is to be placed in centre of endcover 01-46005.







Pump No.	Pumptype	Endcover	Label	Cam Description	Cam Thickness	Cam No.	Impeller Rubber qual.	Impeller No.	Screw	Body/Thread G	Shaft
10-24070-1	F7B-8	01-42441		1/1	6.2	01-42679	Neoprene	08-1028B	05-04-107	01-24065-1 G = R1"	01-45045
-2	F7B-89			1/1	6.2	01-42679	Nitrile	08-1028B-9	05-04-107		
-3	F7B-803			2/3	4.7	01-42442	Neoprene	08-1028B	05-04-144		
-4	F7B-893			2/3	4.7	01-42442	Nitrile	08-1028B-9	05-04-144		
-5	F7B-8007			1/1	6.2	01-42679	Neoprene	08-1028B	05-04-107	01-24065-2 G = 1"-11½ NPTF	
-6	F7B-8907						Nitrile	08-1028B-9			
-7	F7B-8037			2/3	4.7	01-42442	Neoprene	08-1028B	05-04-144		
-8	F7B-8937						Nitrile	08-1028B-9			
-9	F7B-8	01-46005	01-35302-1	1/1	6.2	01-42679	Neoprene	08-1028B	05-04-107	01-24065-1	
-51	F7B-8007	01-42441		1/1	6.2	01-42679	Neoprene	08-1028B	05-04-107	01-24065-2	01-46417

*	1	Service kit, Pump No. 10-24070-1-3-5-7-9-51	09-45592
*	1	Service kit, Pump No. 10-24070-2-4-6-8	09-45593

Detalj nr	Antal	Benämning	Material	Dimension	Anm. el. mtrl. nr
17	1	Märkskylt - Label			See table
16	1	Låsring - Retaining ring		SgA 17	05-34-21
15	1	Låsring - Retaining ring		SgH 40	05-34-130
14	2	Kullager - Ballbearing		6203 2RS	05-08-128
13	1	O-ring		ø13.3 x ø2.4	05-06-501
12*	1	Läpptätning - Lipseal		OPSM 16287	05-29-105
11	1	Skruv - Screw			See table
10*	6	Skruv - Screw		M5 x 8	05-04-174
9	2	Gummibricka - Washer			01-42446
8	1	Bricka - Washer			01-45047
7	1	Bricka - Washer			01-45046
6	1	Kam - Cam			See table
5*	1	Packning - Gasket			01-42445
4*	1	Impeller			See table
3	1	Lock - Endcover			01-42441
2	1	Axel - Shaft			See table
1	1	Pumphus - Body			See table

Tolerans där ej annat angives: Arbetsmått / Vinklar — Bearbetning — Ritning — Datum 14.1.1976 — Sign — Ritad — Godkänd

Titel: Johnson Impellerpump 10-24070, typ F7B-8

JP JOHNSON PUMP AB ÖREBRO

Smsk. ritn. ... Ämn. nr ... Stycklista nr. ... Skala 1:1 ... Ritn. nr 10-24070/P07

1066	PO#		960110	DN	/AN
912	P06	Kilspår var tidigare fräst plan	940913	AN	/PJ
693	P05	N_2 fat på hus 01-24065-2	921126	TE	/PJ
171	P04	10-24070-51 tillk.	871116	JT	
	3	10-24070-5 t.o.m. -8 tillkommit	3.5.82	TN	
105	2	Låsring del. 16 tillkommit	3.5.82	TN	
	1	Ritn. nr 1, 01-46065-1 nor 01-24065	25.10.1977	JT	
R.M nr	Ändr. nr	Ändring	Datum	Sign	

Replaced by F7B-8
Art. No. 10-24572

Multipurpose

JOHNSON PUMP