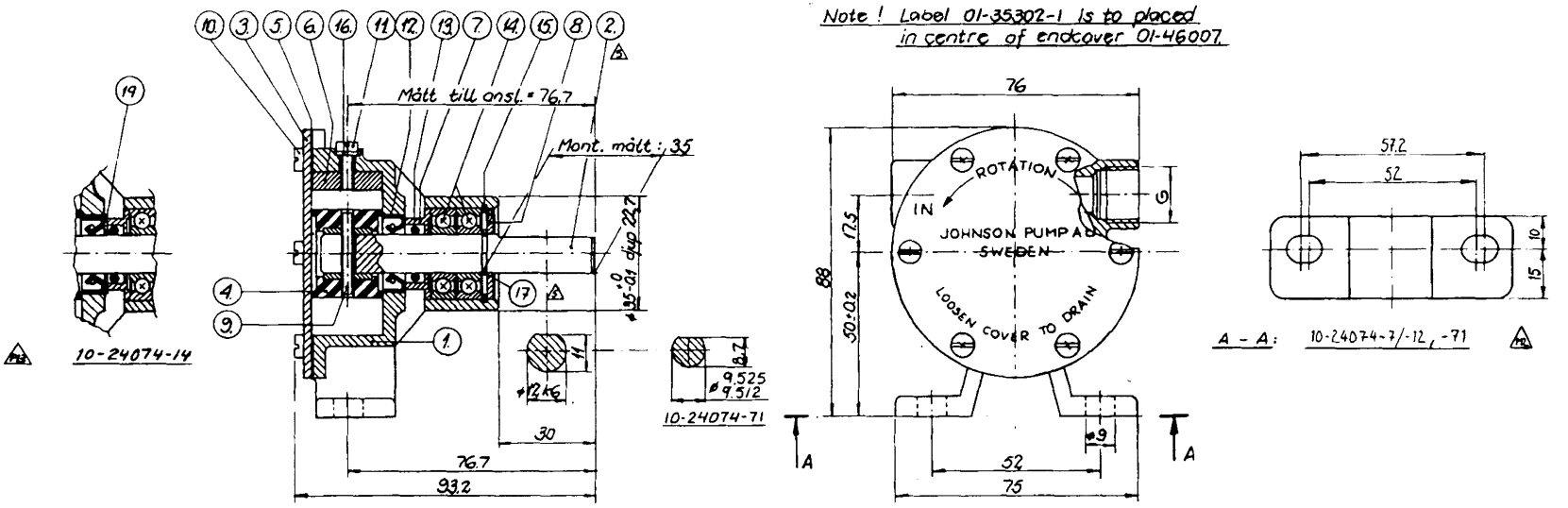
The product, i.e. concept, design and construction, is the property of Johnson Pump AB



| Pump No. | Mark on endcover |
|---|---|
| 10-24074-1-2-3-4-5-6-7-8-9-10-11-12-13 | Pumptype + No. + monthly code |
| 10-24074-13 | CWP31 |

Note ! Label 01-35302-1 is to placed in centre of endcover 01-46007




| Pump. No. | Pumptype | Impeller: Rubberqual. | Impeller: No. | Cam: Thickness | Cam: No. | Screw | Washer | Body | Thread G. | Endcover | Label | Shaft |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 10-24074-1 | F4B-8 | Neoprene | 08-810 B | 1/1 | 01-42389 | 05-04-115 | 05-01-120 | 01-35029-1 | R3/8' | 01-42398 | | 01-45069 |
| -2 | F4B-89 | Nitrile | 08-810 B-9 | | | | | | | | | |
| -3 | F4B-802 | Neoprene | 08-810 B | 1/2 | 01-45084 | 05-04-163 | | | | | | |
| -4 | F4B-892 | Nitrile | 08-810 B-9 | | | | | | | | | |
| -5 | F4B-803 | Neoprene | 08-810 B | 2/3 | 01-45288 | 05-04-114 | | | | | | |
| -6 | F4B-893 | Nitrile | 08-810 B-9 | | | | | | | | | |
| -7 | F4B-8007 | Neoprene | 08-810 B | 1/1 | 01-42389 | 05-04-115 | | | | | | |
| -8 | F4B-8907 | Nitrile | 08-810 B-9 | | | | | | | | | |
| -9 | F4B-8027 | Neoprene | 08-810 B | 1/2 | 01-45084 | 05-04-163 | | 01-35029-2 | 3/8"-18 NPTF | | | |
| -10 | F4B-8927 | Nitrile | 08-810 B-9 | | | | | | | | | |
| -11 | F4B-8037 | Neoprene | 08-810 B | 2/3 | 01-45288 | 05-04-114 | | | | | | |
| -12 | F4B-8937 | Nitrile | 08-810 B-9 | | | | | | | | | |
| -13 | F4B-8 | Neoprene | 08-810 B | 1/1 | 01-42389 | 05-04-115 | | 01-35029-1 | R3/8' | 01-46007 | 01-35302-1 | |
| -71 | F4B-8007 | Neoprene | 08-810 B | 1/1 | 01-42389 | 05-04-115 | | 01-35029-2 | 3/8"-18NPTF | 01-42398 | | 01-46416 |
| -14 | F4B-8 | Neoprene | 08-8108 | 1/1 | 01-42389 | 05-04-115 | | 01-35029-1 | R3/8" | 01-46624 | | 01-45069 |

| # | | | | | | |
|---|---|---|---|---|---|---|
| # | 1 | Service kit, Pump No. 10-24074-1-3-5-7-9-11-13-71 | | | | 09-45587 |
| # | 1 | Service kit, Pump No. 10-24074-2-4-6-8-10-12 | | | | 09-45588 |
| | 1 | Service kit, Pump No. 10-24074-14 | | | | 09-46625 |

| Pos. | Qty. | Description | Benämning | Material | Dimension | Drawing nr. |
|---|---|---|---|---|---|---|
| 19 | 1 | Washer | Bricka | | | 01-45659 |
| 18 | 1 | Label | Märkskylt | | | See table |
| 17 | 1 | Retaining ring | Låsring | | SgA 12 | 05-34-501 |
| 16 | 1 | Washer | Bricka | | ø7xø4x1 | See table |
| 15 | 1 | Retaining ring | Låsring | | SgH 28 | 05-34-131 |
| 14 | 2 | Ball bearing | Kullager | | 6001 2RS | 05-08-130 |
| 13 | 1 | O-ring | O-ring | | ø11.3 x ø2.4 | 05-06-513 |
| 12* | 1 | Lip seal | Läpptätning | | DPSM 12247 | 05-29-139 |
| 11 | 1 | Screw | Skruv | | | See table |
| 10* | 6 | Screw | Skruv | | M4x8 | 05-04-642 |
| 9 | 1 | Screw | Skruv | | Nr.10-32 UNFx25 | 05-04-124 |
| 8 | 1 | Washer | Bricka | | | 01-45049 |
| 7 | 1 | Washer | Bricka | | | 01-45050 |
| 6 | 1 | Cam | Kam | | | See table |
| 5* | 1 | Gasket | Packning | | | 01-42391 |
| 4* | 1 | Impeller | Impeller | | | See table |
| 3 | 1 | End cover | Lock | | | See table |
| 2 | 1 | Shaft | Axel | | | See table |
| 1 | 1 | Body | Pumphus | | | See table |

| XM nr | Ändr. nr | Ändring | Datum | Sign. | |
|---|---|---|---|---|---|
| 999 | P13 | 10-24074-14 tillkommit. | 960520 | DN | AN |
| 904 | P12 | Ny halbild inf. på hus/lock 01-35029-2 | 940816 | AN | PJ |
| 861 | P11 | 05-01-120 inlärd på samtl. ag var. | 940324 | TE | PJ |
| 765 | P10 | 05-04-642 var 05-04-163 | 930610 | TE | PJ |
| 693 | P09 | 10-24074-71 tillk | 921126 | TE | /RJ |
| 171 | P08 | 10-24074-13 tillk | 871116 | JT | |
| | 7 | Axel 01-45069 var 01-45119 | 17.9.82 | JL | |
| | 6 | 10-24074-7 t.o.m -12 tillkommit | 29.4.82 | TH | |
| 105 | 5 | Axel var 01-45069. Del.17 tillk. | 29.4.82 | TH | |
| | 4 | 10-24074-3/-6 tillkommit | 8.5.79 | JL | |
| 81 | 3 | Del.nr. 3 var 01-42926 | 31.8.77 | OJ | |
| | 2 | 10-24074-3/-4 tillkommit | 3.6.76 | JL | |
| | 1 | Monteringsmått tillkommit | 22.3.76 | JL | |

**Replaced by F4B-8**
**Art. No. 10-24570**

| Tolerans där ej annat anges: Arbetsmått | Vinklar | Bearbetning | Ritning | Ritad | Godkänd | Senast ritn. |
|---|---|---|---|---|---|---|
| | | | Datum | 23.2.76 | | Kons. nr. |
| | | | Sign. | JL | | Skyddsbeg. nr. |

JOHNSON PUMP AB ÖREBRO

Titel: Johnson Impellerpump 10-24074, typ F4B-8

Skala: 1:1

Ritn. nr: 10-24074/P13

article number 10-24074 pump F4B-8

Multipurpose

JOHNSON PUMP