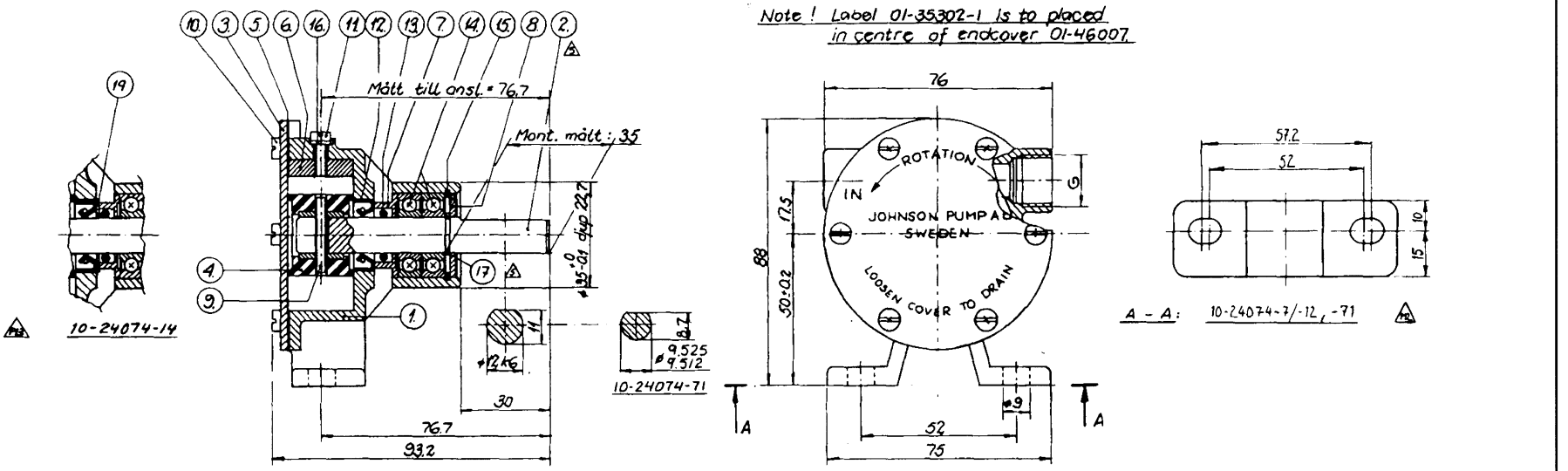
Pump No.	Mark on endcover
10-24074-1-2/7/14	Pumptype + No. + monthly code
10-24074-13	CWP 31

Note ! Label 01-35302-1 is to placed in centre of endcover 01-46007



Pump. No	Pumptype	Impeller Rubberqual.	Impeller No.	Cam Thickness	Cam No.	Screw	Washer	Body	Thread G.	Endcover	Label	Shaft
10-24074-1	F4B-8	Neoprene	08-810 B	1/1	01-42389	05-04-115	05-01-120	01-35029-1	R3/8"	01-42398		01-45069
-2	F4B-89	Nitrile	08-810 B-9									
-3	F4B-802	Neoprene	08-810 B	1/2	01-45084	05-04-163						
-4	F4B-892	Nitrile	08-810 B-9									
-5	F4B-803	Neoprene	08-810 B	2/3	01-45288	05-04-114						
-6	F4B-893	Nitrile	08-810 B-9									
-7	F4B-8007	Neoprene	08-810 B	1/1	01-42389	05-04-115		01-35029-2	3/8"-18 NPTF			
-8	F4B-8907	Nitrile	08-810 B-9									
-9	F4B-8027	Neoprene	08-810 B	1/2	01-45084	05-04-163						
-10	F4B-8927	Nitrile	08-810 B-9									
-11	F4B-8037	Neoprene	08-810 B	2/3	01-45288	05-04-114						
-12	F4B-8937	Nitrile	08-810 B-9									
-13	F4B-8	Neoprene	08-810 B	1/1	01-42389	05-04-115		01-35029-1	R3/8"	01-46007	01-35302-1	
-71	F4B-8007	Neoprene	08-810 B	1/1	01-42389	05-04-115		01-35029-2	3/8"-18NPTF	01-42398		01-46416
-14	F4B-8	Neoprene	08-810B	1/1	01-42389	05-04-115		01-35029-1	R3/8"	01-46624		01-45069

#	1	Service kit, Pump No. 10-24074-1-3-5-7-9-11-13-71		09-45587
#	1	Service kit, Pump No. 10-24074-2-4-6-8-10-12		09-45588
	1	Service kit, Pump No. 10-24074-14		09-46625

Pos.	Qty.	Description	Benämning	Material	Dimension	Drawing nr.
19	1	Washer	Bricka			01-45659
18	1	Label	Märkskylt			See table
17	1	Retaining ring	Låsring		SgA 12	05-34-501
16	1	Washer	Bricka		ø7xø4x1	See table
15	1	Retaining ring	Låsring		SgH 28	05-34-131
14	2	Ball bearing	Kullager		6001 2RS	05-08-130
13	1	O-ring	O-ring		ø11.3 x ø2.4	05-06-513
12*	1	Lip seal	Läpptätning		DPSM 12247	05-29-139
11	1	Screw	Skruv			See table
10*	6	Screw	Skruv		M4x8	05-04-642
9	1	Screw	Skruv		Nr.10-32 UNFx25	05-04-124
8	1	Washer	Bricka			01-45049
7	1	Washer	Bricka			01-45050
6	1	Cam	Kam			See table
5*	1	Gasket	Packning			01-42391
4*	1	Impeller	Impeller			See table
3	1	End cover	Lock			See table
2	1	Shaft	Axel			See table
1	1	Body	Pumphus			See table

Ändr. nr	Ändr. nr	Ändring	Datum	Sign.	
1199	P13	10-24074-14 tillkommit.	960520	DN	AN
904	P12	Ny halbild inf. på halvfot 01-35029-2	940876	AN	RJ
861	P11	05-01-120 inlärd på samtl. eq var.	940324	TE	RJ
765	P10	05-04-642 var 05-04-163	930610	TE	RJ
693	P09	10-24074-71 tillk	921126	TE	/RJ
171	P08	10-24074-13 tillk	871116	JT	
	7	Axel 01-45069 var 01-45119	17.9.82	JL	
	6	10-24074-7 t.o.m -12 tillkommit	29.4.82	AH	
105	5	Axel var 01-45069. Det.17 tillk.	29.4.82	AH	
	4	10-24074-5/-6 tillkommit	8.5.79	JL	
81	3	Del.nr. 3 var 01-42926	31.8.77	OJ	
	2	10-24074-3/-4 tillkommit	3.6.76	JL	
	1	Monteringsmått tillkommit	22.3.76	JL	

Replaced by F4B-8

Art. No. 10-24570

Tolerans där ej annat angivet		Beskrivning	Ritning	Ritad	Godkänd	Smält. nr
Arbetsmått	Vinklar		Datum	23.2.76		Kom. nr
			Sign.	JL		Sjuddbara nr

JOHNSON PUMP AB ÖREBRO

Titel: Johnson Impellerpump 10-24074, typ F4B-8

Skala: 1:1

Ritn. nr 10-24074/P13

article number 10-24074 pump F4B-8

The product, i.e. concept, design and construction, is the property of Johnson Pump AB

JOHNSON PUMP