



24	1	Lock washer	Låsbricka	06.5	05-01-115
23	1	Nut	Mutter	1/4"-20 UNC	05-05-115
22	1	Bolt	Butt	1/4"-20 UNC x 55	05-04-105
21	1	Lip seal	Läpplätning	620x63x7	05-29-122
20	1	Washer	Bricka		01-45174
19	2	Mech. seal	Mek. tätning	6204	05-20-115
18	2	Ball bearing	Kullager	SgH 47	05-08-117
17	1	Retaining ring	Låsring	SgA 20	05-34-117
16	1	Retaining ring	Låsring	SgA 16	05-34-107
15	1	Retaining ring	Låsring		05-34-105
14	1	Screw	Skriv ULC S	Nr. 10x32 UNC x 8	See table
13	6	Screw	Skriv ULC S		05-04-117
12	1	Spacer	Distanshyssa		01-42749
11	1	Bearing house	Lagerhus		01-22356
10	1	Slinger	Kastarring		01-42402
9	2	Hubber washer	Gumbricka		01-42446
8	1	Gasket	Packning		01-42445
7	1	Pin	Stift		01-42400
6	1	Wear plate	Slitbricka		01-42443
5	1	Shaft	Axel		01-32582
4	1	Impeller	Impeller		08-1028B
3	1	Cam	Kam		See table
2	1	End cover	Lock		01-42441
1	1	Body	Pumphus		01-21862-2
Pos. Qty.	Description	Material	Dimension	Drawing no.	

Forward side of impeller	Front	Godkänd	Sign. nr.
Backward side of impeller	Back	770608	
Approved	Datum	OJ	
Approved	Sign.		
The JOHNSON PUMP AB			
10-24103, TYPE F7B-9			
Sheet 11			
Total 11			
Drawing no. 10-24103			

PUMP NO	PUMP TYPE	CAM ③	DESCRIPTION	THICKNESS	NO	SCREW ⑬
PUMP NR	PUMPTYP	KAM	BENÄMNING	TJOCKLEK	NR	SKRUV
10-24103-1	F7B-9	1/1	6.2	01-42679	05-04-107	
10-24103-2	F7B-903	2/3	4.7	01-42442	05-04-144	

DIMENSIONS IN mm.
MÅTT I mm.

10-24103	10-24103	10-24103	10-24103
10-24103	10-24103	10-24103	10-24103
10-24103	10-24103	10-24103	10-24103

Assembly drawing No.: 03-24127

F7B-9 Impeller pump OEM / Art. no. 10-24127-1

Position	Quantity	Part Number	Description
1	1	01-42441	End cover
2	1	01-24125	Body
3	1	01-42445	Gasket
4	1	08-1028B	Impeller
5	1	01-42679	Cam 1/1
6	1	01-45248	Shaft
7	2	05-08-129	Ball bearing
8	6	05-04-174	Screw
9	2	05-29-105	Lip seal
10	1	05-06-501	O-ring
11	1	05-34-130	Retaining ring
12	1	05-04-107	Screw
13	1	01-45181	Washer
		09-45592	Service kit