

Technical Drawing Details:

- Top View Dimensions:** 106 (width), 112 (height), 94 (radius), 10 (hole offset), 22 (hole diameter), 111 (hole diameter), 10.25 (hole diameter), 3.3 (hole offset), 10 (hole diameter).
- Cross-section Dimensions:** 101 (total height), 69.7 (height to impeller), 22 (impeller diameter), 192 ± 0.5 (height to endcover), 7 (gap), 11.85 (height to gasket), 476 ± 0.1 (height to endcover), 97k6 (height to endcover), 111 ± 0.1 (height to endcover), 482 (height to endcover), 10 (hole diameter), 10 (hole diameter).
- Labels:** LOOSEN COVER TO DRAIN, Mark. nr 24277-17.3.

Part List:

PUMP NO.	Part No.	Part Name	Material	Dimensions	Notes
10-24277-17	1	Service kit			05-45868
	13	Bricka - Washer			01-45181
	12	Skruv - Screw			See table
	11	Lagering - Retaining ring			05-34-130
	10	Kullager - Ballbearing			05-09-724
	9	O-ring			05-08-501
	8	Lappstiftning - Lipsel			05-24-550
	7	Skruv - Screw			05-04-550
	6	Packning - Gasket			See table
	5	Axel - Shaft			01-45144
	4	Kam - Cam			See table
	3	Impeller			06-10255
	2	Lock - Endcover			See table
	1	Pumpehus - Body			01-24082

Notes:

- Material: Johnson Impeller/pump Type F7B-9 10-24277
- Dimensions: See table
- Notes: This drawing is the property of Johnson Pump AB. It is not to be used for reproduction without the written permission of Johnson Pump AB. The drawing is for reference only. It is not to be used for manufacturing.

Pump No. / Pump nr.	Pumpehus / Pumpshus	Gasket / Packning	Cam / Kam	Thickness / Tjocklek	Screw / Skruv	Endcover / Lock	Mark on endcover / Märkes på lock
10-24277-1	F7B-9	01-42445	01-42679	11	05-04-144	01-45598	
10-24277-2	F7B-902	01-42445	01-42679	11	05-04-144	01-42441	F7B-9 + 10-24277-3 + man. upac + väsk
10-24277-3	F7B-902	01-42445	01-42679	11	05-04-144	01-42441	F7B-902 + 10-24277-4 + man. upac + väsk
10-24277-4	F7B-9	01-42445	01-42679	11	05-04-144	01-45598	

Additional Information:

- 10-24277-5
- Manufacturing requirement: 97-24394
- Tillverkningsbestämmele: 97-24394

1003107	1003108	1003109	1003110	1003111	1003112
VP nr 861207	VP nr 861207	VP nr 861207	VP nr 861207	VP nr 861207	VP nr 861207
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