



ISO 2768-M

Skala för dimension	Gränsvärde
0,17166	+0,012
0,46978	-0,046
0,78111	-0,190
0	0

Ritning nr	Pump nr / stycklista	Pump typ	Märkning på lock	Tillverkningsbestämelse
03-24524	10-24524-01	F7B-9	3581558+Veckokod	97-24524
	10-24524-03	F7B-9	3581559+Veckokod	
	10-24524-02	F7B-9	3583115+Veckokod	
	10-24524-04	F7B-9	3583095+Veckokod	
	10-24524-05	F7B-9	3583145+Veckokod	

Detaljer enligt stycklista  
Part nos according to parts list

**Customer Branded**

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Part nr	Part nr	Part nr	Part nr
00333	00333	00333	00333
00278	00278	00278	00278
00109	00109	00109	00109
000926	000926	000926	000926
97026	97026	97026	97026
95001	95001	95001	95001
96047	96047	96047	96047
SP	SP	SP	SP

Johnson impeller pump  
F7B-9

03-24524

960216 DN

1:1

P06



Assembly Drawing No 03-24524

F7B-9 Impeller Pump OEM / Art. No. 10-24524-02

Position	Quantity	Part. No.	Description
6	6	0.0141.502	SCREW M5X8 (05-04-550)
11	1	0.0371.040	CIRCLIP (05-34-130)
0	2	0.0633.712	PLUGG TYP 278
5	1	0.2172.012	O-RING D63,22x1,78 (05-06-595)
9	1	0.2173.402	O-RING D15,3 X 2,4 (05-06-501)
8	2	0.2233.001	LIP SEAL 16X28X7 (05-29-105)
10	2	0.3431.483	BALL BEARING (05-08-129)
1	1	01-24521-1	PUMPHUS F7B-9 (VP)
7	1	01-45181	BRICKA F5/F7B-9
4	1	01-45844	AXEL F7B-9
2	1	01-46594-1	LOCK F7B (VP)
12	1	01-46816	WEARPLATE F7B-9
3	1	08-1028B	IMPELLER

Assembly Drawing No 03-24524

F7B-9 Impeller Pump OEM / Art. No. 10-24524-04

Position	Quantity	Part. No.	Description
6	6	0.0141.502	SCREW M5X8 (05-04-550)
11	1	0.0371.040	CIRCLIP (05-34-130)
0	2	0.0633.712	PLUGG TYP 278
5	1	0.2172.012	O-RING D63,22x1,78 (05-06-595)
9	1	0.2173.402	O-RING D15,3 X 2,4 (05-06-501)
8	2	0.2233.001	LIP SEAL 16X28X7 (05-29-105)
10	2	0.3431.483	BALL BEARING (05-08-129)
1	1	01-24521-4	PUMPHUS F7B-9 (VP)
7	1	01-45181	BRICKA F5/F7B-9
4	1	01-45844	AXEL F7B-9
2	1	01-46594-1	LOCK F7B (VP)
12	1	01-46816	WEARPLATE F7B-9
3	1	08-1028B	IMPELLER