



Rifring nr Drawing no	Pump nr/ Pump no.	styklista parts list	Pump typ Pump type	Markning på lock Mark on endcover	Gänga G Thread G
03-24556	10-24556-01		F7B-5001-MC	Pumptyp + pump nr + tillv. år + vecka Pump type + pump no + man. year + week	ISO 7/1-Rp 1
03-24556	10-24556-02		F7B-50017-MC	Pumptyp + pump nr + tillv. år + vecka Pump type + pump no + man. year + week	1 - 1/2 NPTF

Detaljn enligt stycklista
Part no according to parts list

Material	Material	Material	Material
Stål	Stål	Stål	Stål
Alu	Alu	Alu	Alu
Plast	Plast	Plast	Plast
Gummi	Gummi	Gummi	Gummi
Andra material	Andra material	Andra material	Andra material

Johnson Pump AB
DEBRO - SWEDEN
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03-24556

Assembly Drawing No. 03-24556

F7B-5001/50017 MC Impeller Pump OEM / Art. No 10-24556-01

Position	Quantity	Part No.	Description
1	1	04-35895-1	PUMP BODY F7B MC SUB ASSEMBLY
2	1	01-35865	SHAFT F7B-5001/50017 MC
3	1	01-42441	ENDCOVER F7B-
4	1	08-1028B	IMPELLER
5	1	01-42445	GASKET F4B/F7B-
6	1	01-42679	CAM 1/1 F7B/F70B
7	1	01-45046	PLATE F5/F7B-8/-5001
8	6	0.0279.033	SCREW M5X8 ISO1207 BRASS
9	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
10	1	0.2233.001	LIP SEAL 16X28X7 DPSM
11	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
13	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
14	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
15	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
16	1	01-35876	CLUTCH CARRIER
17	1	01-46732	DISTANCE RING F7B MC
18	1	01-46730	SPRING F7B/F8B MC
19	1	01-35867	SHAFT HUB
20	1	01-35863	PULLEY
21	3	01-46712	PIN F7B/F8B MC
22	1	01-35864	CLUTCH CONE
23	1	01-46709	SPRING
24	1	01-46713	SPRING HOLDER F7B/F8B MC
25	2	01-46714	SLEEVE F7B/F8B MC
26	1	0.3447.001	LEVER GN310 AN 125-M10
27	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
28	2	0.0502.025	KEY R6X6X25 DIN6885A ST
29	1	0.3431.740	BALL BEARING 6008-2RS1
30	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
31	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
33	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
34	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
35	1	0.0300.742	SETSCREW M6X6 DIN916 A2
0	1	0.3444.003	CARTON NO 3 280X130X120
0	1	IB-511/01	INSTR.MANUAL MC
0	1	0633.703	PLUG TYPE 245 D18.5MM CERBO

Assembly Drawing No 03-24556

F7B-5001 / 50017 MC Impeller Pump OEM / Art. No. 10-24556-02

Position	Quantity	Part No.	Description
1	1	04-35879-2	PUMP BODY F7B MC SUB ASSEMBLY
2	1	01-35865	SHAFT F7B-5001/50017 MC
3	1	01-42441	ENDCOVER F7B-
4	1	08-1028B	IMPELLER
5	1	01-42445	GASKET F4B/F7B-
6	1	01-42679	CAM 1/1 F7B/F70B
7	1	01-45046	PLATE F5/F7B-8/-5001
8	6	0.0279.033	SCREW M5X8 ISO1207 BRASS
9	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
10	1	0.2233.001	LIP SEAL 16X28X7 DPSM
11	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
13	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
14	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
15	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
16	1	01-35876	CLUTCH CARRIER
17	1	01-46732	DISTANCE RING F7B MC
18	1	01-46730	SPRING F7B/F8B MC
19	1	01-35867	SHAFT HUB
20	1	01-35863	PULLEY
21	3	01-46712	PIN F7B/F8B MC
22	1	01-35864	CLUTCH CONE
23	1	01-46709	SPRING
24	1	01-46713	SPRING HOLDER F7B/F8B MC
25	2	01-46714	SLEEVE F7B/F8B MC
26	1	0.3447.001	LEVER GN310 AN 125-M10
27	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
28	2	0.0502.025	KEY R6X6X25 DIN6885A ST
29	1	0.3431.740	BALL BEARING 6008-2RS1
30	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
31	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
33	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
34	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
35	1	0.0300.742	SETSCREW M6X6 DIN916 A2
0	1	0.3444.003	CARTON NO 3 280X130X120
0	1	IB-511/01	INSTR.MANUAL MC
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO