

Series no. / Drawing no.	Pump no. / Pump part list	Date / Type	Material of shaft/impeller / Impeller G	Tolerancing
10-24570	10-24570-01	F4B-8	Impeller G	3/16 - 48 WTT High strength metal steel Impeller G 3/16 - 48 WTT Operating 1g steel
	10-24570-02	F4B-89		
	10-24570-03	F4B-802		
	10-24570-04	F4B-892		
	10-24570-05	F4B-803		
	10-24570-06	F4B-893		
	10-24570-07	F4B-807		
	10-24570-08	F4B-809		
	10-24570-09	F4B-807		
	10-24570-10	F4B-897		
	10-24570-11	F4B-807		
	10-24570-12	F4B-897		
	10-24570-13	F4B-8		
10-24570-14	F4B-89			
10-24570-15	F4B-802			
10-24570-16	F4B-892			
10-24570-17	F4B-803			
10-24570-18	F4B-893			
10-24570-19	F4B-807			
10-24570-20	F4B-897			
10-24570-21	F4B-807			
10-24570-22	F4B-897			
10-24570-23	F4B-807			
10-24570-24	F4B-897			
10-24570-25	F4B-807			
10-24570-26	F4B-807			
10-24570-27	F4B-807			
10-24570-28	F4B-807			
10-24570-29	F4B-807			
10-24570-30	F4B-807			
10-24570-31	F4B-807			
10-24570-32	F4B-807			
10-24570-33	F4B-8			
10-24570-34	F4B-8			

Technical drawing showing detailed view of the pump assembly with numbered callouts 1 through 21.

Dimensions: 110.5, 76.7, 30, 94.2, 76.7, 30.

Note: Matt fill anslutning 94.2. Measure to the port.

Technical drawing showing detailed view of the pump assembly with callout 19.

Dimensions: 110.5, 76.7, 30.

Note: Matt fill anslutning 94.2. Measure to the port.

Technical drawing showing detailed view of the pump assembly with callout 11.

Dimensions: 80, 17.5, 50-0.1, 11.

Technical drawing showing detailed view of the pump assembly with callout A-A.

Dimensions: 75, 57.2, 52, R 4.5, R 5 (4x).

Technical drawing showing detailed view of the pump assembly with callout 10-24570-01/-24-53/-54.

Dimensions: $\phi 12.15$.

Technical drawing showing detailed view of the pump assembly with callout 10-24570-51/-52.

Dimensions: $\phi 9.53$.

Drawn	Profile	Checked	Approved by	Scale	Sheet	Total

Part no.	000814	UF
Part name	Etärett flutim.	UF
Part description		5p

Part no.	A03	UF
Part name	Etärett flutim.	UF
Part description		5p

Part no.	981247	LU	1:1
Part name	Etärett flutim.		
Part description			

Part no.	03-24570	A03
Part name	Johnson Impellerpump F4B-8	
Part description		

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Multipurpose

Assembly Drawing No. 03-24570

F4B-8 Impeller pump OEM / Art. No. 10-24570-13

Position	Quantity	Part No.	Description
1	1	01-35882-1	BODY F4B-8
2	1	01-46735-1	SHAFT F35/F4B-8
3	1	01-46007-2	ENDCOVER F4/F5B NEUTRAL
4	1	08-810B	IMPELLER
5	1	01-42389	CAM 1/1 F4B-
6	1	01-45542	SPACER F35B-902
7	1	01-42400	PIN F35B-/F7B/F70B
8	1	01-46737-2	WEAR PLATE F4B
9	1	01-45049	PLATE F35/F4B-8
11	1	01-46797	LABEL
12	1	01-46790-01	WASHER D7.5XD4X1 CU
14	6	0.0279.300	SCREW M4X8 ISO1207 A4
15	1	01-46794-04	SCREW 8-32UNCX10
16	1	0.2173.476	O-RING 59.6X2.4 SS1586 NBR70
17	1	0.2173.432	O-RING 11.3X2.4 SS1586 NBR70
18	2	0.3431.748	BALL BEARING 6001 2 RS1 ST
19	1	0.2233.010	LIP SEAL 12X24X7 DPSPM
20	1	0.0371.028	INT. CIRCLIP D28 DIN472 ST
21	1	0.0370.012	EXT. CIRCLIP D12 DIN471 ST
0	1	0.3444.001	CARTON NO. 1 170X135X 90
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES

Assembly drawing No. 03-24570

F4B-8 Impeller Pump OEM / Art. No. 10-24570-01

Position	Quantity	Part No.	Description
1	1	01-35882-1	BODY F4B-8
2	1	01-46735-1	SHAFT F35/F4B-8
3	1	01-46007-2	ENDCOVER F4/F5B NEUTRAL
4	1	08-810B	IMPELLER
5	1	01-42389	CAM 1/1 F4B-
6	1	01-45542	SPACER F35B-902
7	1	01-42400	PIN F35B-/F7B/F70B
8	1	01-46737-2	WEAR PLATE F4B
9	1	01-45049	PLATE F35/F4B-8
10	1	01-45659	WASHER F4B-8/-9
11	1	01-46797	LABEL
12	1	01-46790-01	WASHER D7.5XD4X1 CU
14	6	0.0279.300	SCREW M4X8 ISO1207 A4
15	1	01-46794-04	SCREW 8-32UNCX10
16	1	0.2173.476	O-RING 59.6X2.4 SS1586 NBR70
17	1	0.2173.432	O-RING 11.3X2.4 SS1586 NBR70
18	2	0.3431.748	BALL BEARING 6001 2 RS1 ST
19	1	0.2247.021	MECH.SEAL COMPL D12
20	1	0.0371.028	INT. CIRCLIP D28 DIN472 ST
21	2	0.0370.012	EXT. CIRCLIP D12 DIN471 ST
0	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
0	1	0.3444.001	CARTON NO. 1 170X135X 90
0	1	IB-501/01	INSTR.MANUAL FB-8 SERIES