



Assembly drawing No. 03-24578

F7B- MC Impeller Pump OEM / Art. No. 10-24578-03

Position	Quantity	Part No.	Description
37	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
38	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
10	6	0.0279.301	SCREW M5X8 ISO1207 A4
39	1	0.0300.742	SETSCREW M6X6 DIN916 A2
36	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
17	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
34	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
18	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
16	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
35	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	2	0.0502.025	KEY R6X6X25 DIN6885A ST
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	1	0.2247.022	MECH.SEAL COMPL D16
33	1	0.3431.740	BALL BEARING 6008-2RS1
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
31	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
0	1	0.3444.003	CARTON NO 3 280X130X120
30	1	0.3447.001	LEVER GN310 AN 125-M10
24	1	01-35863	PULLEY
26	1	01-35864	CLUTCH CONE
23	1	01-35867	SHAFT HUB
20	1	01-35876	CLUTCH CARRIER
2	1	01-35894	SHAFT F7B-8-MC
5	1	01-42400	PIN F35B-/F7B/F70B
6	1	01-42679	CAM 1/1 F7B/F70B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-46009	SPACER F7B-9
19	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
3	1	01-46648-3	ENDCOVER F7B
27	1	01-46709	SPRING
25	3	01-46712	PIN F7B/F8B MC
28	1	01-46713	SPRING HOLDER F7B/F8B MC
29	2	01-46714	SLEEVE F7B/F8B MC
22	1	01-46730	SPRING F7B/F8B MC
21	1	01-46732	DISTANCE RING F7B MC
11	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
40	1	01-46797	LABEL
7	1	01-46798-2	WEAR PLATE F7B
1	1	04-35895-1	PUMP BODY F7B MC SUB ASSEMBLY
4	1	08-1028B	IMPELLER
0	1	511/01	INSTR.MANUAL MC

Assembly Drawing No. 03-24578

F7B-MC Impeller Pump OEM / Art. No. 10-24578-04

Position	Quantity	Part No	Description
37	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
38	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
10	6	0.0279.301	SCREW M5X8 ISO1207 A4
39	1	0.0300.742	SETSCREW M6X6 DIN916 A2
36	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
17	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
34	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
18	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
16	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
35	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	2	0.0502.025	KEY R6X6X25 DIN6885A ST
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	1	0.2247.022	MECH.SEAL COMPL D16
33	1	0.3431.740	BALL BEARING 6008-2RS1
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
31	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
0	1	0.3444.003	CARTON NO 3 280X130X120
30	1	0.3447.001	LEVER GN310 AN 125-M10
24	1	01-35863	PULLEY
26	1	01-35864	CLUTCH CONE
23	1	01-35867	SHAFT HUB
20	1	01-35876	CLUTCH CARRIER
2	1	01-35894	SHAFT F7B-8-MC
5	1	01-42400	PIN F35B-/F7B/F70B
6	1	01-42679	CAM 1/1 F7B/F70B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-46009	SPACER F7B-9
19	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
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25	3	01-46712	PIN F7B/F8B MC
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29	2	01-46714	SLEEVE F7B/F8B MC
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11	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
40	1	01-46797	LABEL
7	1	01-46798-2	WEAR PLATE F7B
1	1	04-35895-2	PUMP BODY F7B MC SUB ASSEMBLY
4	1	08-1028B	IMPELLER
0	1	IB-511/01	INSTR.MANUAL MC