



Riftnings nr Drawing no	Pump nr/ Pump no	stykcklista parts list	Pump typ Pump type	Markning på lock Mark on endcover	Gänga G Thread G	Tätning Seal
03-24578	10-24578-01		F7B-5001-MC		ISO 7/1-Rp 1	Läpp tätning Lip seal
03-24578	10-24578-02		F7B-50017-MC		1 - 11 1/2 NP TF	Mek. tätning Mech. seal
03-24578	10-24578-03		F7B-5001-MC	Pumptyp + pump nr + rivtv. år + vecka Pump type + pump no + man. year + week	ISO 7/1-Rp 1	
03-24578	10-24578-04		F7B-50017-MC		1 - 11 1/2 NP TF	

Detailnr enligt stycklista  
Part nos according to parts list

Skruvar pos. nr. 37 och 38 låst med locktite 243  
Screws pos. no. 37 and 38 locked with locktite 243

Fig. no. / Fig. nr.	Fig. title	Scale	Proj. no.	Proj. title	Proj. date
03-24578	Manuell Clutch	1:1	990914	Manuell Clutch	
JOHNSON PUMP DEBRO - SWEDEN					
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Assembly drawing No. 03-24578

F7B- MC Impeller Pump OEM / Art. No. 10-24578-03

Position	Quantity	Part No.	Description
37	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
38	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
10	6	0.0279.301	SCREW M5X8 ISO1207 A4
39	1	0.0300.742	SETSCREW M6X6 DIN916 A2
36	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
17	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
34	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
18	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
16	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
35	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	2	0.0502.025	KEY R6X6X25 DIN6885A ST
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	1	0.2247.022	MECH.SEAL COMPL D16
33	1	0.3431.740	BALL BEARING 6008-2RS1
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
31	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
0	1	0.3444.003	CARTON NO 3 280X130X120
30	1	0.3447.001	LEVER GN310 AN 125-M10
24	1	01-35863	PULLEY
26	1	01-35864	CLUTCH CONE
23	1	01-35867	SHAFT HUB
20	1	01-35876	CLUTCH CARRIER
2	1	01-35894	SHAFT F7B-8-MC
5	1	01-42400	PIN F35B-/F7B/F70B
6	1	01-42679	CAM 1/1 F7B/F70B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-46009	SPACER F7B-9
19	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
3	1	01-46648-3	ENDCOVER F7B
27	1	01-46709	SPRING
25	3	01-46712	PIN F7B/F8B MC
28	1	01-46713	SPRING HOLDER F7B/F8B MC
29	2	01-46714	SLEEVE F7B/F8B MC
22	1	01-46730	SPRING F7B/F8B MC
21	1	01-46732	DISTANCE RING F7B MC
11	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
40	1	01-46797	LABEL
7	1	01-46798-2	WEAR PLATE F7B
1	1	04-35895-1	PUMP BODY F7B MC SUB ASSEMBLY
4	1	08-1028B	IMPELLER
0	1	511/01	INSTR.MANUAL MC

Assembly Drawing No. 03-24578

F7B-MC Impeller Pump OEM / Art. No. 10-24578-04

Position	Quantity	Part No	Description
37	1	0.0141.915	TAPBOLT M8X14 DIN933 8.8ZN
38	2	0.0141.918	TAPBOLT M8X25 DIN933 STZN
10	6	0.0279.301	SCREW M5X8 ISO1207 A4
39	1	0.0300.742	SETSCREW M6X6 DIN916 A2
36	1	0.0356.002	WASHER D8.4XD26X5 SS1466 STZN
17	1	0.0370.017	EXT. CIRCLIP D17 DIN471 ST
34	1	0.0370.040	EXT. CIRCLIP D40 DIN471 ST
18	1	0.0370.516	EXT. CIRCLIP D16 DIN471 ST
16	1	0.0371.040	INT. CIRCLIP D40 DIN472 ST
35	1	0.0371.068	INT. CIRCLIP D68 DIN472 ST
32	2	0.0502.025	KEY R6X6X25 DIN6885A ST
0	1	0.0633.703	PLUG TYPE 245 D18.5MM CERBO
13	1	0.2172.012	O-RING 63.22X1.78 BS1806 NBR70
14	1	0.2173.402	O-RING 15.3X2.4 SS1586 NBR70
12	1	0.2247.022	MECH.SEAL COMPL D16
33	1	0.3431.740	BALL BEARING 6008-2RS1
15	2	0.3431.742	BALL BEARING 6203 2 RS1 ST
31	1	0.3433.001	BALL RB-7.5G20 ISO3290-1975 ST
0	1	0.3444.003	CARTON NO 3 280X130X120
30	1	0.3447.001	LEVER GN310 AN 125-M10
24	1	01-35863	PULLEY
26	1	01-35864	CLUTCH CONE
23	1	01-35867	SHAFT HUB
20	1	01-35876	CLUTCH CARRIER
2	1	01-35894	SHAFT F7B-8-MC
5	1	01-42400	PIN F35B-/F7B/F70B
6	1	01-42679	CAM 1/1 F7B/F70B
8	1	01-45680	WASHER F5B/F6B/F7B
9	1	01-46009	SPACER F7B-9
19	1	01-46027-1	LABEL DRY RUNNING (4-LANG.)
3	1	01-46648-3	ENDCOVER F7B
27	1	01-46709	SPRING
25	3	01-46712	PIN F7B/F8B MC
28	1	01-46713	SPRING HOLDER F7B/F8B MC
29	2	01-46714	SLEEVE F7B/F8B MC
22	1	01-46730	SPRING F7B/F8B MC
21	1	01-46732	DISTANCE RING F7B MC
11	1	01-46794-01	SCREW 12-24UNCX9.5 BRASS
40	1	01-46797	LABEL
7	1	01-46798-2	WEAR PLATE F7B
1	1	04-35895-2	PUMP BODY F7B MC SUB ASSEMBLY
4	1	08-1028B	IMPELLER
0	1	IB-511/01	INSTR.MANUAL MC