SCOT

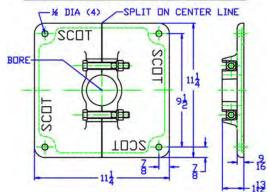
MOTORPUMPTM — 2900 RPM 50 HERTZ, 3 X 3 X 6.5 ANSI Flanged VWE 56F

56F TCV VWE 56F

MOTOR DIMENSIONS NEMA TCV FRAME 2900 RPM TEFC

HP	PHASE	FRAME	L	AB	0	Н
5.0	3	TCV215	16.16	10.24	7.46	6.23
7.5	3	TCV215	16.16	10.34	7.38	6.23
10	3	TCV215	17.19	10.34	7.38	6.23
15	3	TCV254	16.72	11.50	8.67	7.19
20	3	TCV256	19.63	13.26	9.49	7.99

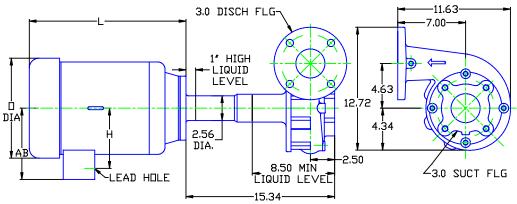
OPTIONAL MOUNTING PLATE MP11





056F2900TCV 81.001.557 M19

D056FTC \lor 215 DRAWING DEPICTS 215TC \lor 10HP 3PHASE TEFC MDTDR



ALL DIMENSIONS IN INCHES.

DRAWING REPRESENTS APPROXIMATE PUMP DIMENSIONS. AUTOCAD DRAWING TO SCALE AVAILABLE FROM FACTORY.

	AL HE				CE CL		290	0 RI	PM		1.0 5		PU	MP	5	6			
MTRS	PSI	FEET	NUMB	ER 40	0.000.2	247E	270				ı	70°F		SIZE:	3.0 x 3				
	7.0	100									50	Hz	MAX.	DIA.:	6	.50	DED		
55	/8-	180-											MAX.	LER NO SPHER	E: 1	/1159 /2			
49-	69-	160-								``\	` `		PEIct:	EXE	MPT T		!		1-98
											100								LLERS OTORS
43	61-	140-	6.50		55	60	/ F ¬		1			100					H.F).	DIA.
37-	52-	120			33	00	65 7	0 7	5	77-			100				5.C 7.5		4.88 5.38
			6.00				\ '	\ .		7	7	5	70	*****			10.		5.75
30-	43-	100	5.50						1			1	/-		,,,5	7	15.		6.25
24-	35-		3.30				7			·		<u>,</u>	S		-)) ///>	20.	.0	6.50
			5.00		75.				77.		``><		``	****					
18-	26-	60	4.63				(6	5			75/4				۱ ا
12-	17-	40-	4.03				\	7			<u> </u>		****		7	<u>&</u>			30 P
									-	****			>>->	5/10)				H
6-	9-	20-							10		<u></u>	5,		5/40	 ′% –				20 R
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U.S. PER	GALLO MINUT	DNS ()	10	0	20	0	30	0	40	0	50	0	60	0				⊣ o
	C MET HOUR)	2	2	4	5	6	8	9	0	11	4	13	36		Ī Ī		

50 Hertz Pump & Motor Data

A 3-phase 50 Hertz Motorpump[™] can be obtained in several ways. The most common options are listed below:

- 1. Most 60 Hz pumps available from Scot Pump can be operated on a 3-phase 50 Hz 190/380V power. However, when operated on 50 Hz power, the speed is reduced by approximately 20%, and a significant reduction in performance is realized. The charts below indicate these reductions in performance.
- 2. Pumps will produce the performance indicated in the performance curves when operated on 50 Hz power. The motors for these selections can be obtained through *derated 60 Hz motors* and *wound 50 Hz motors*.

Contact factory for 1 Phase applications.

Derated 60 Hz Motors

The most common practice and readily available method of obtaining a 50 Hz motor is by using the next larger 60 Hz motor and derating it to the desired horsepower on 50 Hz. Many High Efficient motors can be operated on 50 HZ power without a reduction in horsepower. The motor manufacturers 60 HZ nameplate will remain intact. An "Alternate Motor Rating" nameplate indicating the reduced horsepower, RPM, volts, amps, and service factor will be affixed to the pump. In utilizing this practice, service factors may be derated to 1.0. The standard voltage is 190/380V and has a $\pm 10\%$ voltage variation. In addition, 200/400V and 208/416V may be available. Please contact the factory for approval of the rating for your specific application.

Wound 50 Hz Motors

Specially wound 50 Hz 220/380V six-lead Delta Wye motors are available. Most ratings offer a $\pm 15\%$ voltage variation. These motors are not normally a stock item and require an extended lead time.

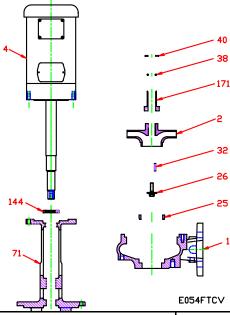
The impeller and horsepower combination sized (taking the reduction in speed into consideration) may not be suitable for operation on 60 Hz power. The increase in speed, performance and load may overload the system and the electric motors. *Pumps sized for 50 Hz operation SHOULD NOT be tested on 60 Hz*.

60 Hz Pump on 50 Hz Power							
No	No Impeller Change						
50 Hz	50 Hz 60 Hz Factor						
GPM =	GPM x	0.829					
Head =	Head = Head x 0.687						
BHP = HP x 0.569							

To Size 60 Hz Pump Using 50 Hz Data,								
Obtai	Obtain 60 Hz Data As Follows:							
60 Hz	50 Hz	Factor						
GPM =	GPM x	1.2						
Head =	Head x	1.45						
BHP =	HP =	GPM x Head x SG of 3960 x Eff						

Change of Speed (RPM)					
	How Varies:	Examples			
GPM	Directly	Double RPM = $(2)(RPM) = (2)(GPM)$ Triple RPM = $(3)(RPM) = (3)(GPM)$			
Head	Square	Double RPM = $(2)(RPM) = (2)^2 = (2)(2) = (4)(Head)$ Triple RPM = $(3)(RPM) = (3)^2 = (3)(3) = (9)(Head)$			
BHP	Cube	Double RPM = $(2)(RPM) = (2)^3 = (2)(2)(2) = (8)(BHP)$ Triple RPM = $(3)(RPM) = (3)^3 = (3)(3)(3) = (27)(BHP)$			
	Chan	ge of Impeller Diameter (Dia.) Examples			
GPM	Directly	Double Dia. = (2)(Dia.) = (2)(GPM) Triple Dia. = (3)(Dia.) = (3)(RPM)			
Head	Square	Double Dia. = $(2)(Dia.) = (2)^2 = (2)(2) = (4)(Head)$ Triple Dia. = $(3)(Dia.) = (3)^2 = (3)(3) = (9)(Head)$			
BHP	Cube	Double Dia. = $(2)(Dia.) = (2)^3 = (2)(2)(2) = (8)(BHP)$			

VWE 56F • Iron • TCV Frame • 2900 RPM



KEY NO.	PART NAME	SPEC SERIES‡							
		3190 OLD STYLE	3435 PRESENT STYLE						
1+	CASE, IRON, 3 x 3 FLG	130.000.185X1							
2	IMPELLER, 7/8" KEYED ENCLOSED, SPECIFY DIAMETER:								
	IRON	131.0	00.809						
4	MOTOR, TCV140	See 60h	HZ Chart						
25	WEAR RING, STEEL		00.152						
26*	IMPELLER RETAINER, STAINLESS	_ESS							
32*	KEY, STAINLESS	† 102.0	000.102						
38*	O-RING, SHAFT, VITON		† 116.000.105						
40*	FLINGER, STAINLESS		† 104.000.165A						
71	ADAPTER, IRON	132.000.291	† 132.000.291B						
144*	LIP SEAL, BUNA	101.000.244							
171*	THROTTLE BUSHING, STEEL	110.000.348	† 110.000.348C						
	REPAIR KIT	118.000.546	118.000.628						
	RETROFIT KIT		118.000.625						
	CONVERTS OLD STYLE TO PRESENT								
	MOUNTING PLATE MP11: (not shown)	118.0	00.329						
	MOUNTING PLATE (2 REQ'D)	132.0	00.292						
	CAP SCREW (2 REQ'D)	105.0	00.457						
	WASHER (2 REQ'D)	137.000.697							
	NUT (2 REQ'D)	105.0	00.122						

^{*} DENOTES COMPONENTS INCLUDED IN REPAIR KIT.

SPEC SERIES 3435 IS THE CURRENT CONSTRUCTION AS OF 01/14/04.

E054FTCV

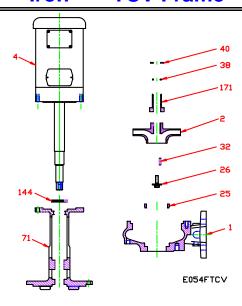
A13 P056F2900TCV

⁺ INCLUDES STEEL WEAR RING.

[†] DENOTES ITEMS INCLUDED IN RETROFIT KIT.

[‡] SPEC SERIES 3190 WAS MANUFACTURED FROM 1984 THROUGH 01/13/04.

VWE 56F • Iron • TCV Frame • 2900 RPM



	CONSTRUCTION OPTIONS						
KEY NO.	PART NAME	CAST IRON					
1	Case	Iron					
2	Impeller	Iron					
25	Wear Ring	Steel					
26	Impeller Retaining Assembly	Stainless					
32	Key	Stainless					
38	O-ring, Shaft	Viton					
40	Flinger	Stainless					
71	Adapter	Iron					
144	Lip Seal	BUNA					
171	Throttle Bushing	Steel					
NS	Mounting Plate MP11: (not shown)	Iron					

E054FTCV

E15 C056F2900TCV