SCOT

MOTORPUMPTM — 2900 RPM

50 HERTZ, 4 X 3 X 6.9 ANSI Flanged

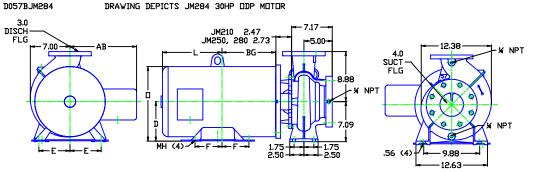


MOTOR DIMENSIONS

NEMA JN	/ FRAME	3 PHASE	2900 RPM
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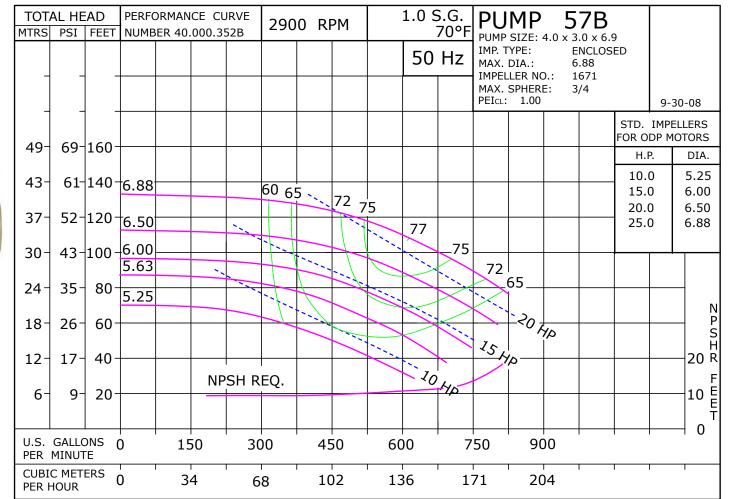
HP	Туре	Frame	D	Е	F	0	AB	BG	L	MH
20	ODP	JM256	6.25	5.00	5.00	12.01	9.45	10.00	6.72	0.53
25	ODP	JM284	7.00	5.50	4.75	13.86	10.85	9.50	9.22	0.53
20	TEFC	JM256	6.25	5.00	5.00	12.76	10.48	9.01	11.70	0.53
25	TEFC	JM286	7.00	5.50	5.50	14.11	11.07	10.02	13.04	0.53

Dimensions are the next larger 60Hz motor derated for 50HZ operation.



ALL DIMENSIONS IN INCHES

DRAWING REPRESENTS APPROXIMATE PUMP DIMENSIONS. AUTOCAD DRAWINGS TO SCALE AVAILABLE FROM FACTORY





057B25DP D057BJM284 0572900 577B2900JM 081.001.752 M19

50 Hertz Pump & Motor Data

A 3-phase 50 Hertz Motorpump[™] can be obtained in several ways. The most common options are listed below:

1. Most 60 Hz pumps available from Scot Pump can be operated on a 3-phase 50 Hz 190/380V power. However, when operated on 50 Hz power, the speed is reduced by approximately 20%, and a significant reduction in performance is realized. The charts below indicate these reductions in performance.

2. Pumps will produce the performance indicated in the performance curves when operated on 50 Hz power. The motors for these selections can be obtained through *derated 60 Hz motors* and *wound 50 Hz motors* (see below).

Contact factory for 1 Phase applications.

Derated 60 Hz Motors

The most common practice and readily available method of obtaining a 50 Hz motor is by using the next larger 60 Hz motor and derating it to the desired horsepower on 50 Hz. We will require the country the motor is being exported to, frequency in hertz and specific voltage to ensure that a nameplate with applicable efficiency and country markings (if required) is supplied. In utilizing this practice, service factors may be derated to 1.0. Please contact the factory for approval of the rating for your specific application.

Wound 50 Hz Motors

Specially wound 50 Hz motors are available. These motors are not normally a stock item and require an extended lead time.

The impeller and horsepower combination sized (taking the reduction in speed into consideration) may not be suitable for operation on 60 Hz power. The increase in speed, performance and load may overload the system and the electric motors. *Pumps sized for 50 Hz operation SHOULD NOT be tested on 60 Hz*.

60 Hz Pump on 50 Hz Power

No Impeller Change

50 Hz	60 Hz	Factor			
GPM =	GPM x	0.829			
Head =	Head x	0.687			
BHP =	HP x	0.569			

To Size 60 Hz Pump Using 50 Hz Data,

Obtain 60 Hz Data As Follows:

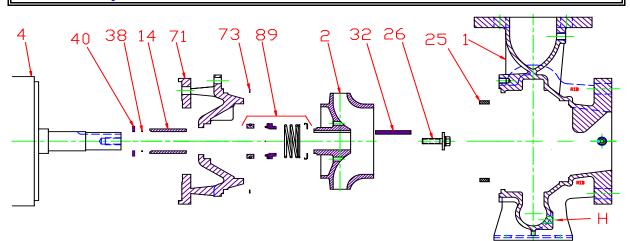
60 Hz	50 Hz	Factor
GPM =	GPM x	1.2
Head =	Head x	1.45
рцр	HP =	GPM x Head x SG of
BHP =	ΠP =	3960 x Eff

Change of Speed (RPM)			
How Varies: Examples			
GPM	Directly	Double RPM = $(2)(RPM) = (2)(GPM)$ Triple RPM = $(3)(RPM) = (3)(GPM)$	
Head	Square	Double RPM = $(2)(RPM) = (2)^2 = (2)(2) = (4)(Head)$ Triple RPM = $(3)(RPM) = (3)^2 = (3)(3) = (9)(Head)$	
BHP	Cube	Double RPM = $(2)(RPM) = (2)^3 = (2)(2)(2) = (8)(BHP)$ Triple RPM = $(3)(RPM) = (3)^3 = (3)(3)(3) = (27)(BHP)$	

Change of Impeller Diameter (Dia.)				
	How Varies: Examples			
GPM	Directly	Double Dia. = (2)(Dia.) = (2)(GPM) Triple Dia. = (3)(Dia.) = (3)(RPM)		
Head	Square	Double Dia. = $(2)(Dia.) = (2)^2 = (2)(2) = (4)(Head)$ Triple Dia. = $(3)(Dia.) = (3)^2 = (3)(3) = (9)(Head)$		
BHP	Cube	Double Dia. = $(2)(Dia.) = (2)^3 = (2)(2)(2) = (8)(BHP)$ Triple Dia. = $(3)(Dia.) = (3)^3 = (3)(3)(3) = (27)(BHP)$		

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Pump 57B • Bronze • JM Frame • 2900 RPM

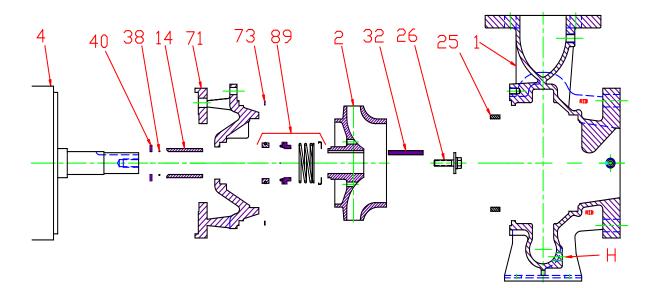


KEY NO.	PART NAME	PUMP NO. 57B		
1+	CASE, BRONZE, 4 x 3 FLG	137.000.533X		
2	IMPELLER, 1-1/4" KEYED ENCLOSED, SPECIFY DIAMETER:			
	BRONZE	137.000.133		
4	MOTOR, JM250	See 60HZ Chart		
14*	SHAFT SLEEVE, BRONZE	110.000.366		
14	SHAFT SLEEVE, STAINLESS	110.000.365		
25	WEAR RING, BRONZE	103.000.197		
26*	RETAINER ASSEMBLY, STAINLESS	118.000.640		
32*	KEY, STAINLESS	102.000.257		
38*	O-RING, SHAFT, BUNA	116.000.218		
30	O-RING, SHAFT, VITON	116.000.218A		
40*	FLINGER, STAINLESS	104.000.200		
71	ADAPTER, BRONZE - JM250	137.000.534		
73*	GASKET, CASE, FIBER 116.000.273			
	SEALS:	1 ¾"		
	BN-CARB/CM	101.000.196		
	VN-CARB/CM	101.000.216		
89*	VN-CARB/SIL	101.000.221		
	VN-SIL/SIL	101.000.231		
	EPDM-CARB/SIL	101.000.196B		
	EPDM-SIL/SIL	137.001.555		
	° REPAIR KITS:			
	BN-CARB/CM SEAL	118.000.385		
	VN-CARB/CM SEAL (S)	118.000.385A		
	VN-CARB/CM SEAL	118.000.385D		
	VN-CARB/SIL SEAL	118.000.385B		
	VN-SIL/SIL SEAL (S)	118.000.385E		
	EPDM-CARB/SIL SEAL	118.000.385C		
EPDM-SIL/SIL SEAL		118.000.385F		
* DENOTES COMPONENTS INCLUDED IN REPAIR KIT.				
+ INCLUDES BRONZE WEAR RING.				
⁰ ALL REPAIR KITS INCLUDE THE BRONZE SHAFT SLEEVE EXCEPT THE (S) INDICATED, WHICH				
STAINLE	SS WITH VITON SHAFT O-RING.			

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Pump 57B • Bronze • JM Frame • 2900 RPM



CONSTRUCTION OPTIONS				
KEY	PART NAME	ALL BRONZE		
1	Case	Bronze		
2	Impeller	Bronze		
14	Shaft Sleeve	Bronze		
25	5 Wear Ring Bronze			
26	Retainer Assembly Stainless			
32	Кеу	Stainless		
38	Shaft O-Ring	BUNA		
40	Flinger	Stainless		
71	Adapter	Bronze		
73	Gasket, Case	Fiber		
89	89 Mechanical Seal, Type 21 BN-CM Standard			
Н	H Plug, Drain Brass			
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