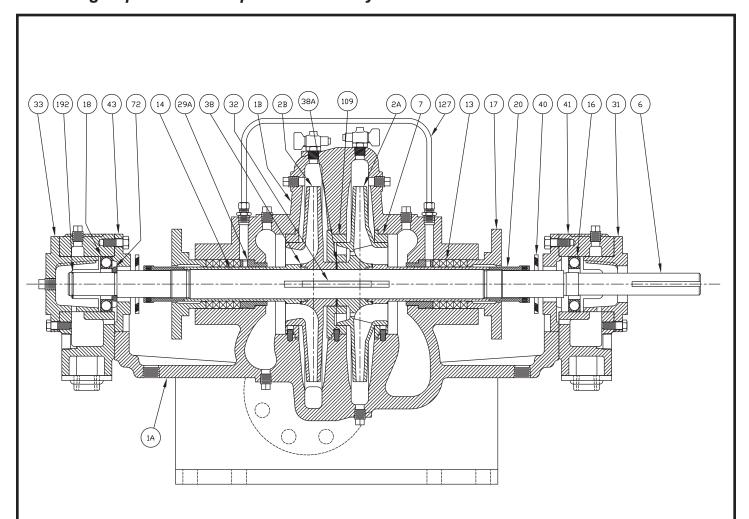
Pump Assembly

Type JD Two Stage Split-Case Pumps with Packed Stuffing Box & Water Jacketed Bearings - Bulletin 1310



www.cranepumps.com

Multi-Stage Split Case Pumps - Horizontally Mounted



Item No.	Part Name	Item No.	Part Name
1A	Casing (Lower Half)	31	Bearing House (Inboard)
1B	Casing (Upper Half)	* 32	Impeller Key
* 2A	Impeller (1st Stage)	33	Bearing House (Outboard)
* 2B	Impeller (2nd Stage)	*38	Shaft Sleeve Gasket
* 6	Shaft	38A	Impeller Hub Gasket
* 7	Casing Ring	40	Deflector (Liquid)
‡* 8	Impeller Ring (Not Shown)	41	Bearing Cap (Inboard)
* 13	Packing	43	Bearing Cap (Outboard)
14	Shaft Sleeve	72	Thrust Collar
* 16	Bearing (Inboard)	* 73	Casing Gasket - Suction Side (Not Shown)
17	Stuffing Box Gland	* 73A	Casing Gasket - Discharge Side (Not Shown)
* 18	Bearing (Outboard)	* 109	Interstage Diaphagm
20	Shaft Sleeve Nut	127A	Seal Piping
29A	Seal Cage	* 192	Retaining Ring (Bearing)

^{*} For Domestic Service we recommend these parts be carried in stock as spares.

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[‡] Double Wearing Rings furnished as special equipment only.