SCOT

MOTORPUMPTM — 2900 RPM 50 HERTZ, 3 X 3 X 6.5 NPT

VWE 56

56 TCV VWE 56

MOTOR DIMENSIONS NEMA TCV FRAME 2900 RPM TEFC

HP	PHASE	FRAME		AB	0	Н
5.0	3	TCV215	16.16	10.24	7.46	6.23
7.5	3	TCV215	16.16	10.34	7.38	6.23
10	3	TCV215	17.19	10.34	7.38	6.23
15	3	TCV254	16.72	11.50	8.67	7.19
20	3	TCV256	19.63	13.26	9.49	7.99

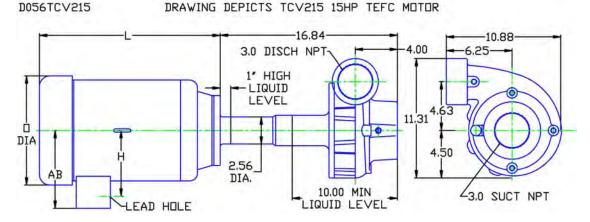
PATIONAL MOUNTING PLATE MP11 ** DIA (4) SPLIT ON CENTER LINE ** SCOT ** SCOT ** SPLIT ON CENTER LINE ** SCOT ** SPLIT ON CENTER LINE ** SPL



D1040 05510VWE D056TCV215 0562900

56 TCV VWE 56

0562900TCV 81.001.556 M19



ALL DIMENSIONS IN INCHES. DRAWING PEPPESENTS APPROXIMATE PLIMP DIMENSIONS AUTOCAD DRAWING TO SCALE AVAILABLE FROM FACTORY

	DRAWING REPRESENTS APPROXIMATE PUMP DIMENSIONS. AUTOCAD DRAWING TO SCALE AVAILABLE FROM FACTORY.																		
	AL HE		1			CURVE 2900 RPM			1.0 S.G. PUMP 56										
MTRS	PSI	FEET	NUMB	ER 4	0.000.2	247E	270	- IXI	· · · · · ·			70°F	PUMP	SIZE:	3.0 x 3	3.0 x 6.			
											50	Hz	IMP. T MAX.			NCLOS	SED		
55-	78-	180-												LER NO		1159 /2			
1,0		1/0												EXE		/2		8-1	-98
49-	69-	160-									1						STD.		
43-	61-	140-															FOR O		
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37-	52-	120					05 /	0 /	5	-77-			75.				5.0 7.5		4.88 5.38
			6.00		\		\ '	\ <u> </u>			7	5	70	1			10.		5.75
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	GALLO MINUT)	10	0	20	0	30	0	40	0	50	0	60	0				
	C MET HOUR)	2	2	4	5	6	8	9	0	11	4	13	36	1	1 7		

50 Hertz Pump & Motor Data

A 3-phase 50 Hertz Motorpump[™] can be obtained in several ways. The most common options are listed below:

- 1. Most 60 Hz pumps available from Scot Pump can be operated on a 3-phase 50 Hz 190/380V power. However, when operated on 50 Hz power, the speed is reduced by approximately 20%, and a significant reduction in performance is realized. The charts below indicate these reductions in performance.
- 2. Pumps will produce the performance indicated in the performance curves when operated on 50 Hz power. The motors for these selections can be obtained through *derated 60 Hz motors* and *wound 50 Hz motors*.

Contact factory for 1 Phase applications.

Derated 60 Hz Motors

The most common practice and readily available method of obtaining a 50 Hz motor is by using the next larger 60 Hz motor and derating it to the desired horsepower on 50 Hz. Many High Efficient motors can be operated on 50 HZ power without a reduction in horsepower. The motor manufacturers 60 HZ nameplate will remain intact. An "Alternate Motor Rating" nameplate indicating the reduced horsepower, RPM, volts, amps, and service factor will be affixed to the pump. In utilizing this practice, service factors may be derated to 1.0. The standard voltage is 190/380V and has a $\pm 10\%$ voltage variation. In addition, 200/400V and 208/416V may be available. Please contact the factory for approval of the rating for your specific application.

Wound 50 Hz Motors

Specially wound 50 Hz 220/380V six-lead Delta Wye motors are available. Most ratings offer a $\pm 15\%$ voltage variation. These motors are not normally a stock item and require an extended lead time.

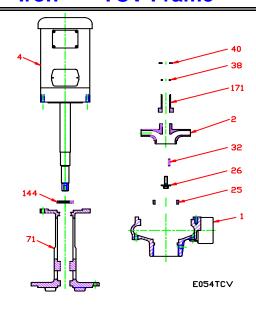
The impeller and horsepower combination sized (taking the reduction in speed into consideration) may not be suitable for operation on 60 Hz power. The increase in speed, performance and load may overload the system and the electric motors. *Pumps sized for 50 Hz operation SHOULD NOT be tested on 60 Hz*.

60 Hz Pump on 50 Hz Power								
No	No Impeller Change							
50 Hz	50 Hz 60 Hz Factor							
GPM =	GPM x	0.829						
Head =	Head = Head x 0.687							
BHP = HP x 0.569								

To Size 60 Hz Pump Using 50 Hz Data,									
Obtai	Obtain 60 Hz Data As Follows:								
60 Hz	50 Hz	Factor							
GPM =	GPM x	1.2							
Head =	Head x	1.45							
BHP =	HP =	GPM x Head x SG of 3960 x Eff							

Change of Speed (RPM)					
	How Varies:	Examples			
GPM	Directly	Double RPM = $(2)(RPM) = (2)(GPM)$ Triple RPM = $(3)(RPM) = (3)(GPM)$			
Head	Square	Double RPM = $(2)(RPM) = (2)^2 = (2)(2) = (4)(Head)$ Triple RPM = $(3)(RPM) = (3)^2 = (3)(3) = (9)(Head)$			
BHP	Double RPM - $(2)(RPM) - (2)^3 - (2)(2)(2) - (8)(RHP)$				
	Chan	ge of Impeller Diameter (Dia.) Examples			
GPM	Directly	Double Dia. = (2)(Dia.) = (2)(GPM) Triple Dia. = (3)(Dia.) = (3)(RPM)			
Head	Square	Double Dia. = $(2)(Dia.) = (2)^2 = (2)(2) = (4)(Head)$ Triple Dia. = $(3)(Dia.) = (3)^2 = (3)(3) = (9)(Head)$			
BHP	Cube	Double Dia. = $(2)(Dia.) = (2)^3 = (2)(2)(2) = (8)(BHP)$			

VWE 56 • Iron • TCV Frame • 2900 RPM



KEY NO.	PART NAME	SPEC SERIES‡					
		3190 OLD STYLE	3435 PRESENT STYLE				
1+	CASE, IRON, 3 x 3 NPT	130.000.243X1					
2	IMPELLER, 7/8" KEYED ENCLOSED, SF						
2	IRON		00.809				
4	MOTOR, TCV140	See 60h	HZ Chart				
25	WEAR RING, STEEL	103.00	00.152				
26*	IMPELLER RETAINER, STAINLESS		00.163A				
32*	KEY, STAINLESS	† 102.0	000.102				
38*	O-RING, SHAFT, VITON		† 116.000.105				
40*	FLINGER, STAINLESS		† 104.000.165A				
71	ADAPTER, IRON	132.000.291	† 132.000.291B				
144*	LIP SEAL, BUNA	† 101.000.244					
171*	THROTTLE BUSHING, STEEL	110.000.348	† 110.000.348C				
	REPAIR KIT	118.000.546	118.000.628				
	RETROFIT KIT		118.000.625				
	CONVERTS OLD STYLE TO PRESENT						
	MOUNTING PLATE MP11: (not shown)	118.000.329					
	MOUNTING PLATE (2 REQ'D)	132.000.292					
	CAP SCREW (2 REQ'D)	105.000.457					
	WASHER (2 REQ'D)	137.000.697					
	NUT (2 REQ'D)	105.000.122					

^{*} DENOTES COMPONENTS INCLUDED IN REPAIR KIT.

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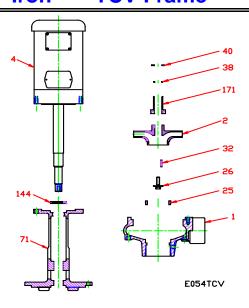
⁺ INCLUDES STEEL WEAR RING.

[†] DENOTES ITEMS INCLUDED IN RETROFIT KIT.

[‡] SPEC SERIES 3190 WAS MANUFACTURED FROM 1984 THROUGH 01/13/04.

SPEC SERIES 3435 IS THE CURRENT CONSTRUCTION AS OF 01/14/04.

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	CONSTRUCTION OPTIONS					
KEY NO.	PART NAME	CAST IRON				
1	Case	Iron				
2	Impeller	Iron				
25	Wear Ring	Steel				
26	Impeller Retaining Assembly	Stainless				
32	Key	Stainless				
38	O-ring, Shaft	Viton				
40	Flinger	Stainless				
71	Adapter	Iron				
144	Lip Seal	BUNA				
171	Throttle Bushing	Steel				
NS	Mounting Plate MP11: (not shown)	Iron				

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